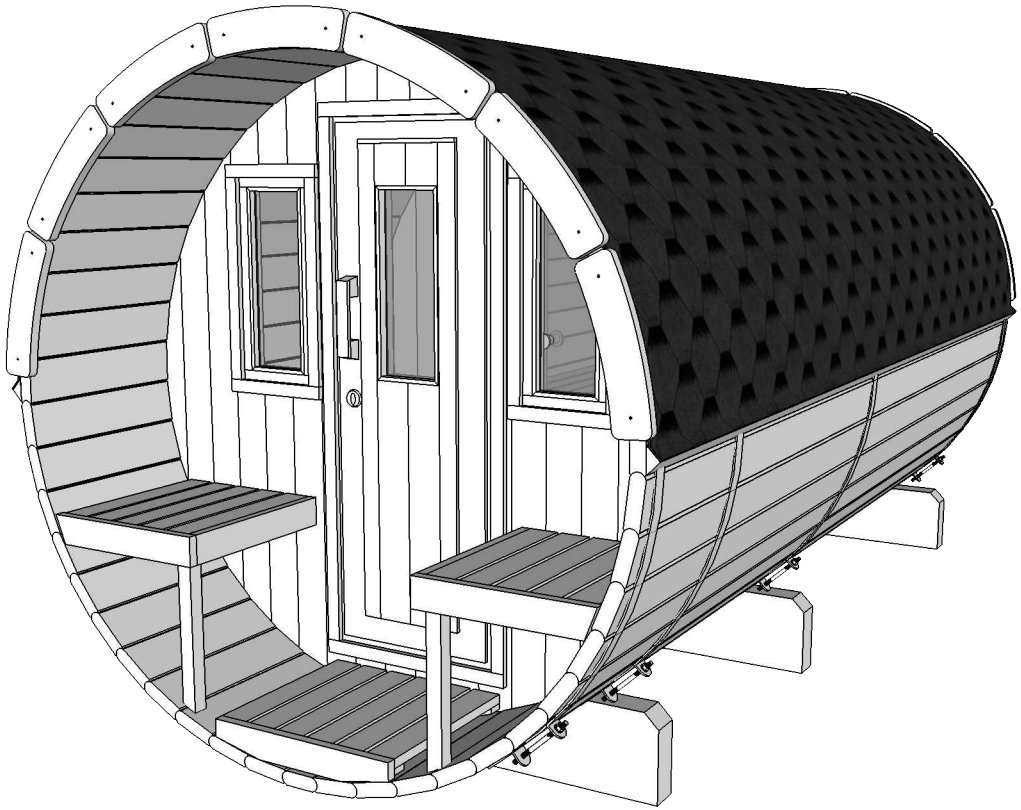
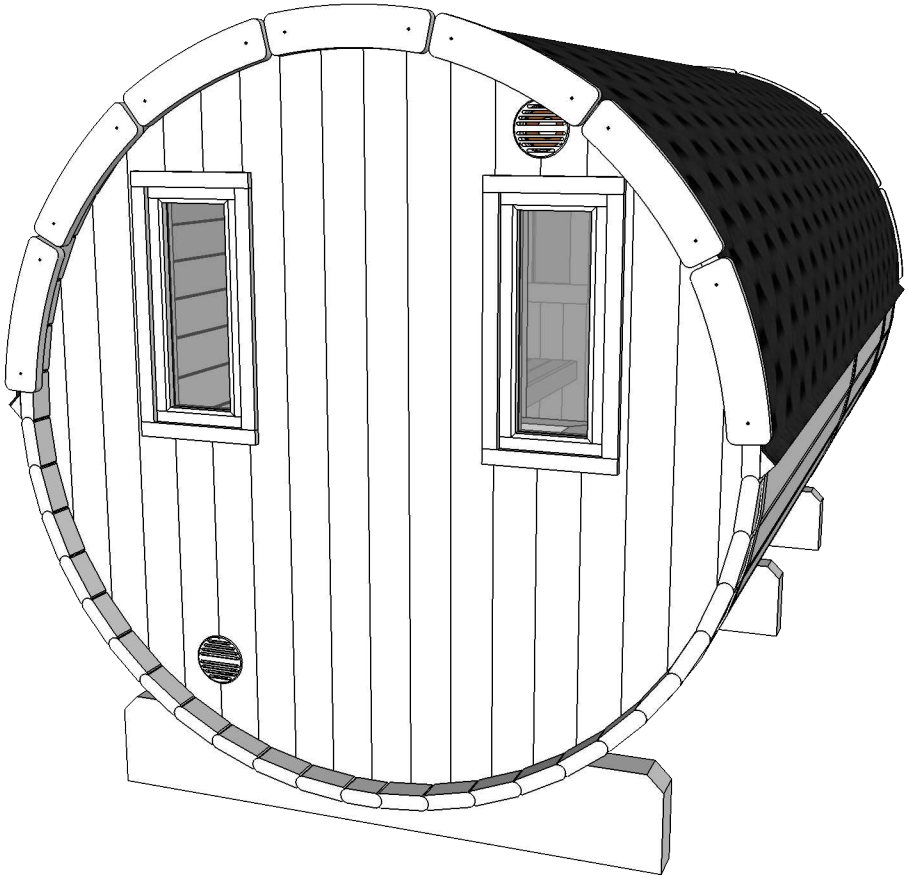
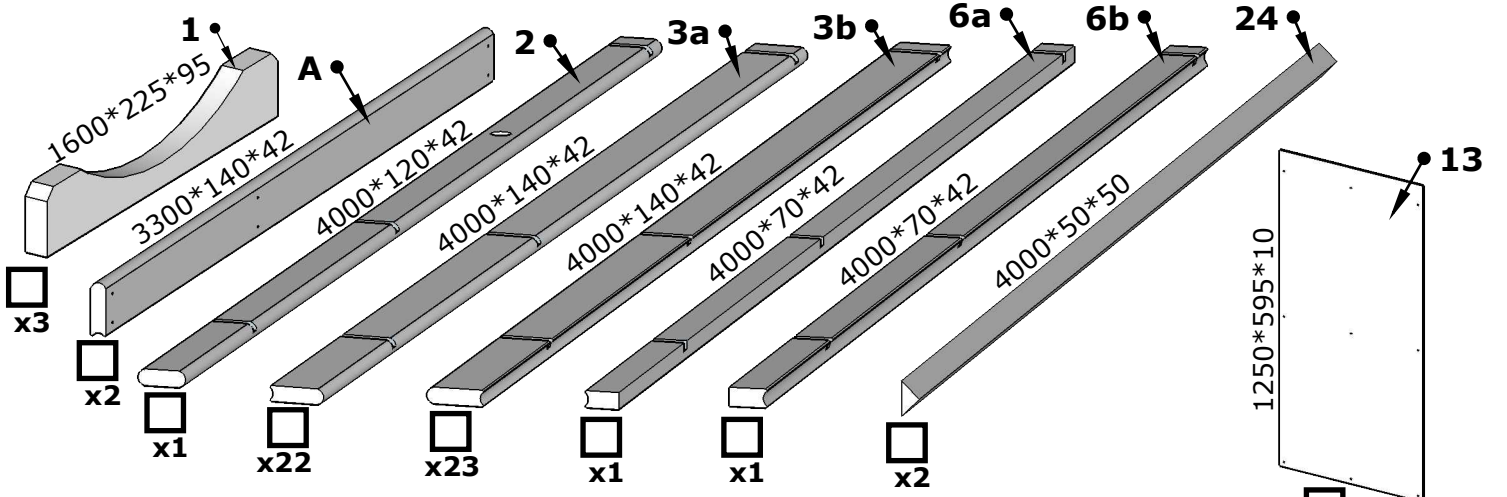
Sauna 400, D 200

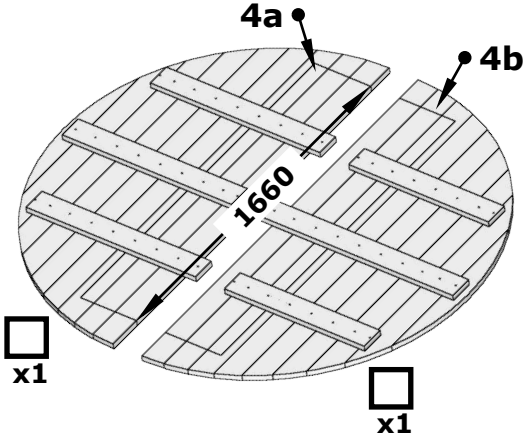


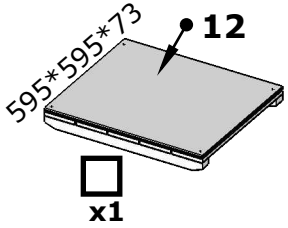


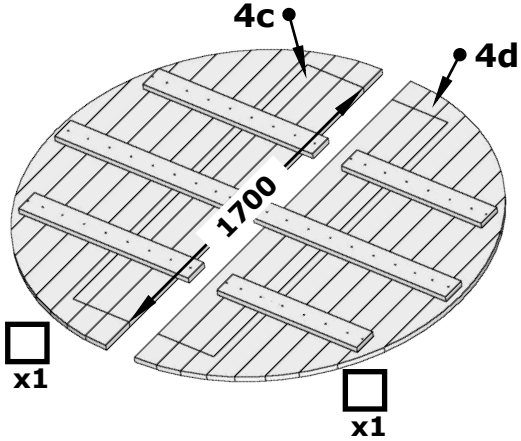
SAUNA 400, D200

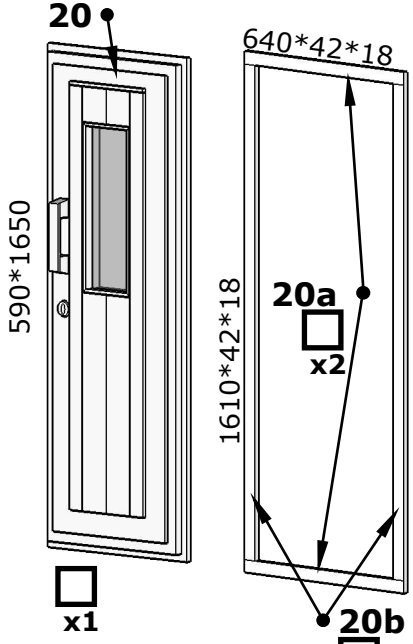
Details list Nr. 1

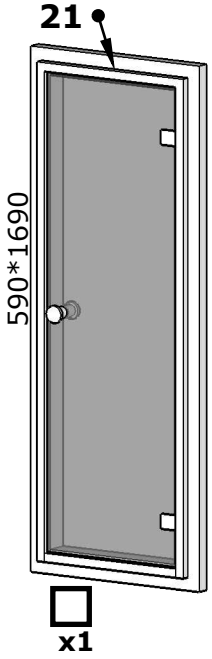


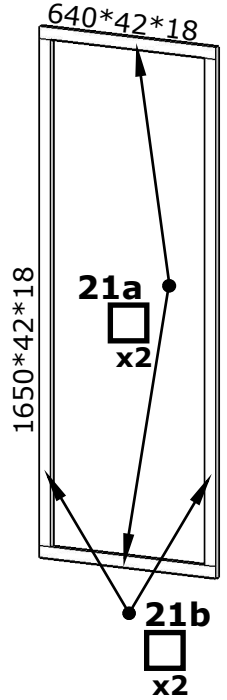


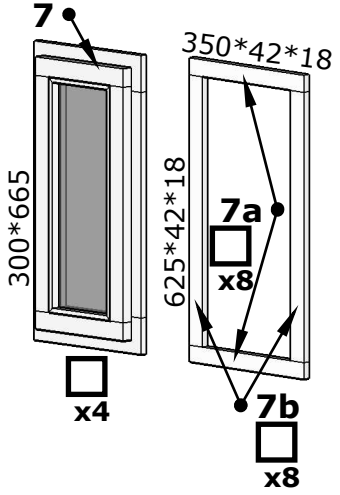


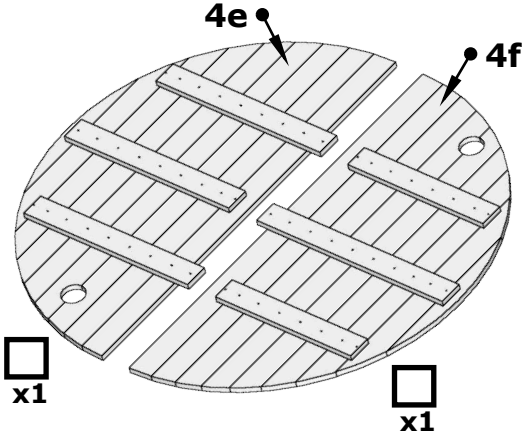






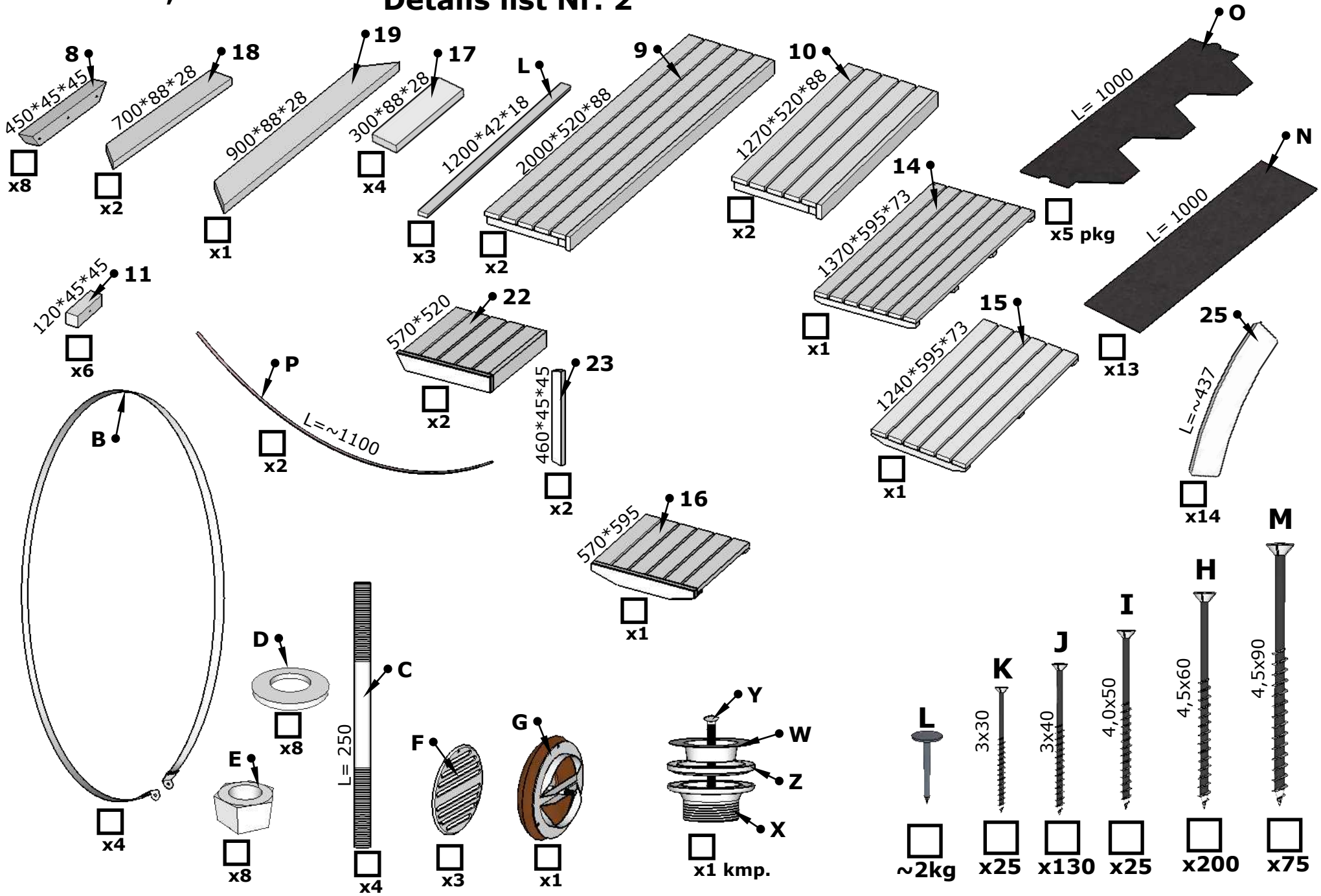




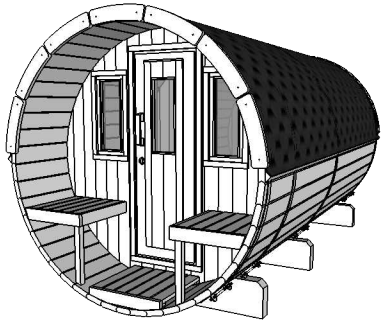


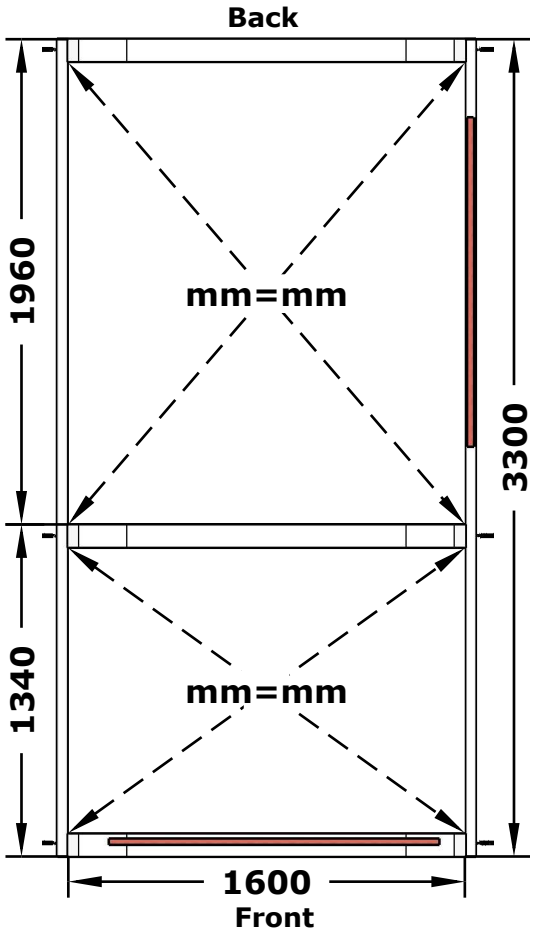
SAUNA 400, D200

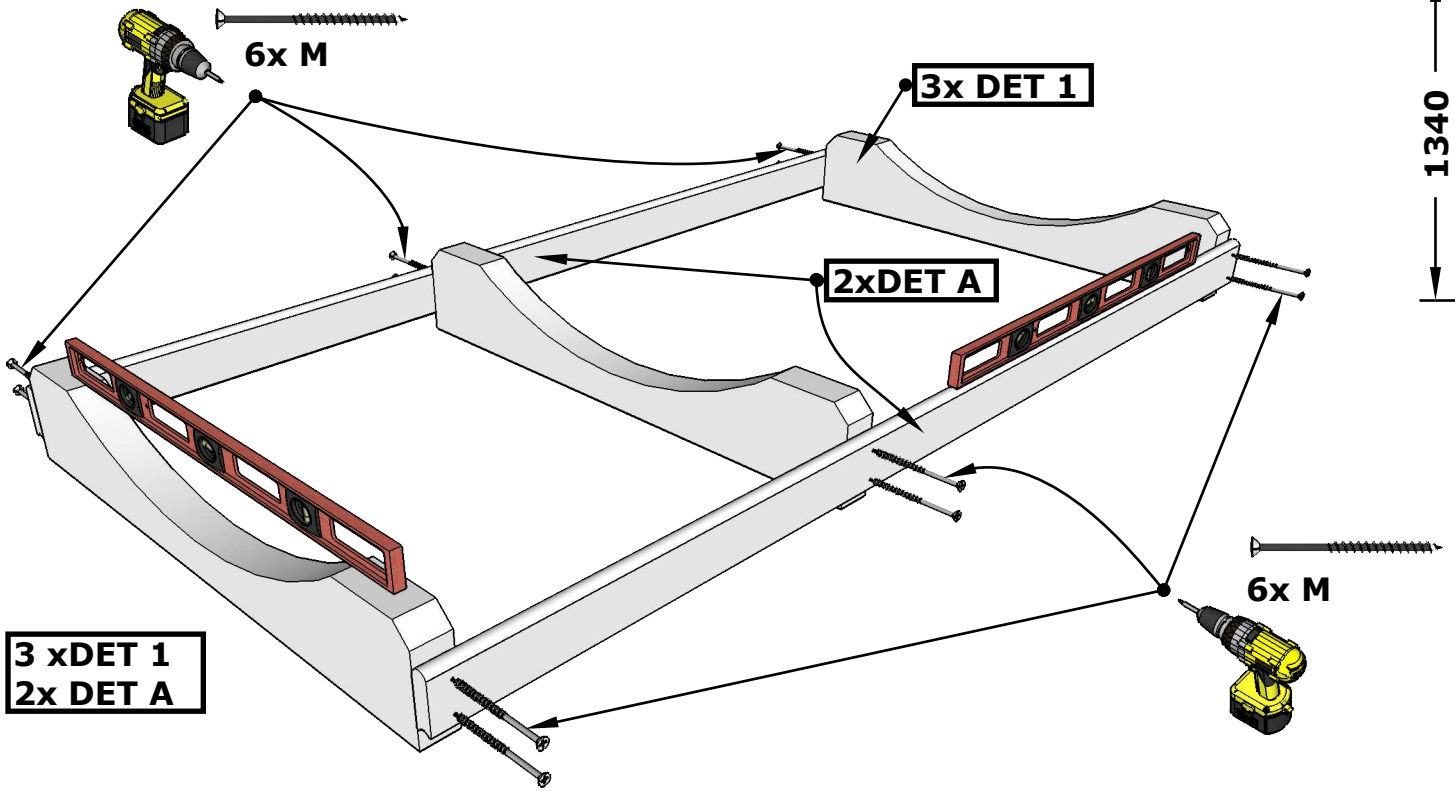
Details list Nr. 2



Sauna 400, D 200

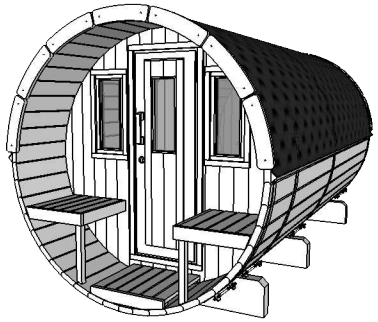


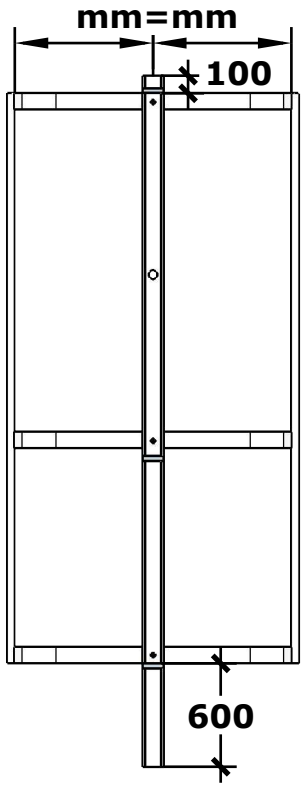




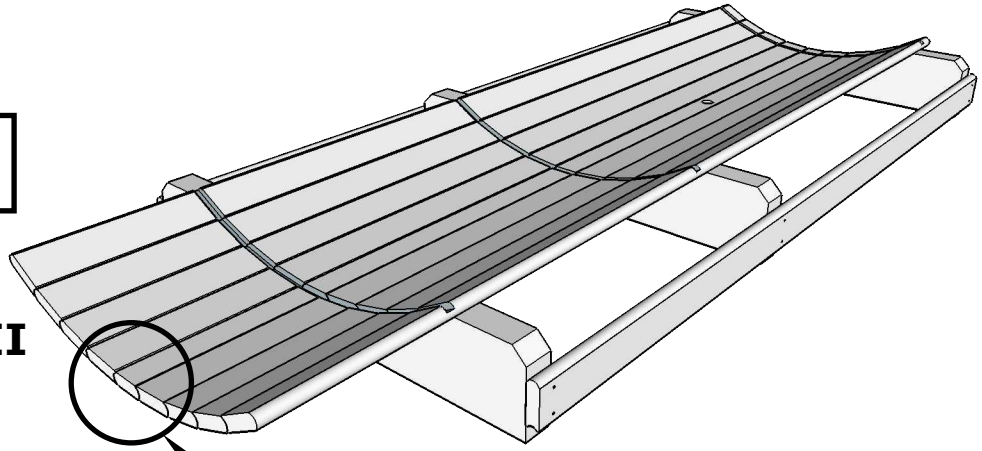
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Sauna 400, D 200

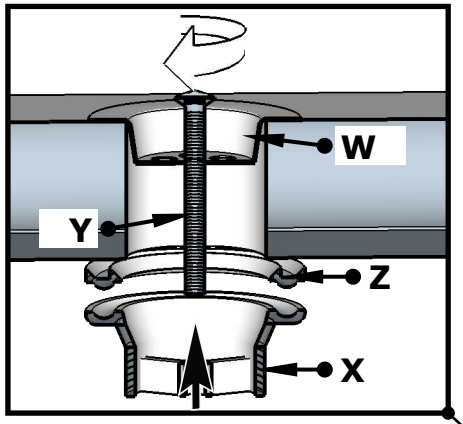


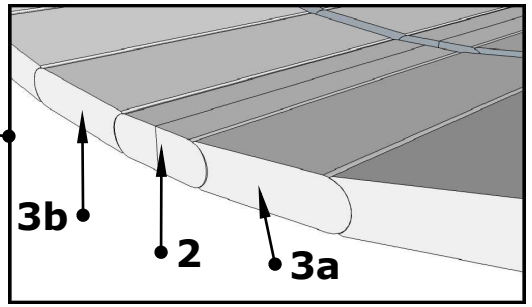


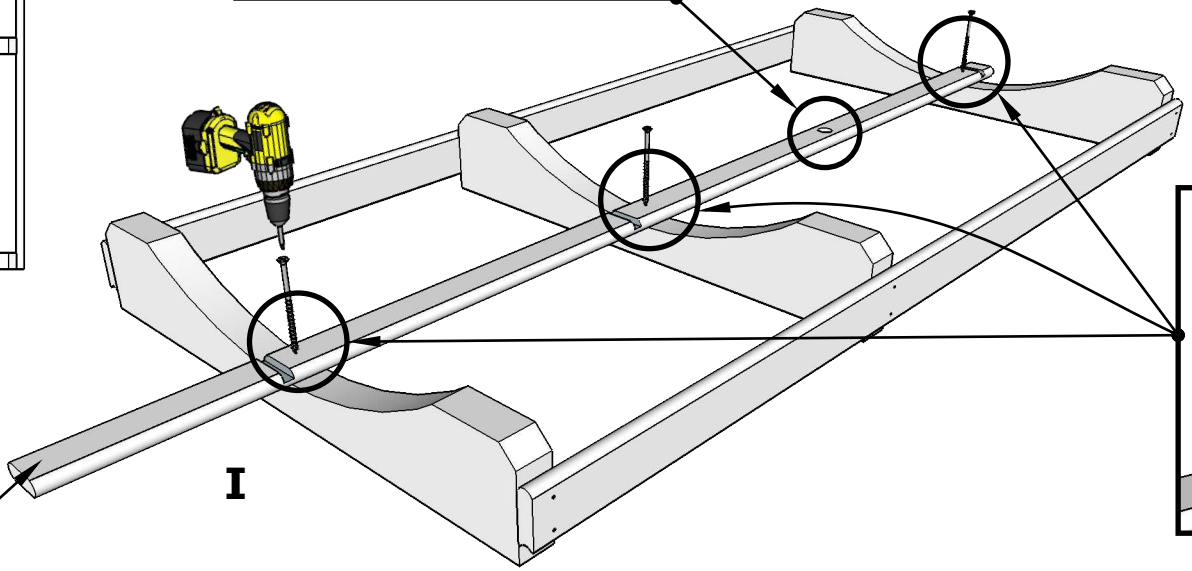
4 x DET 3a
4 x DET 3b



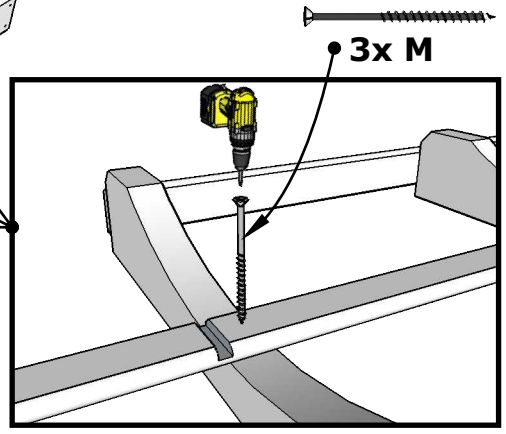
II







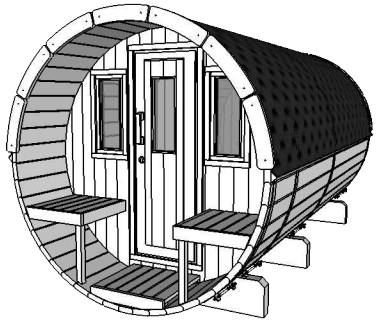
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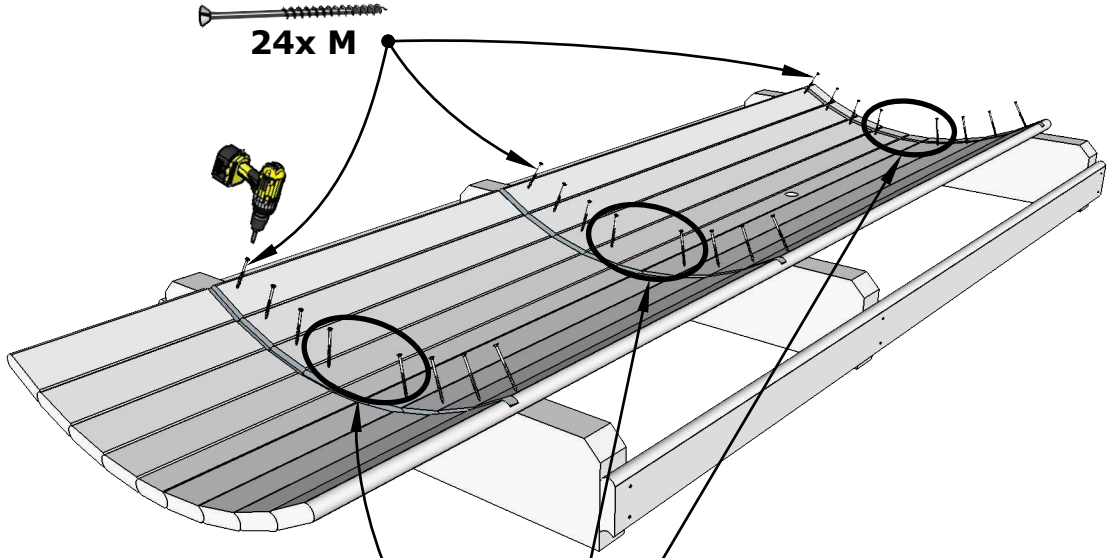


1x DET 2

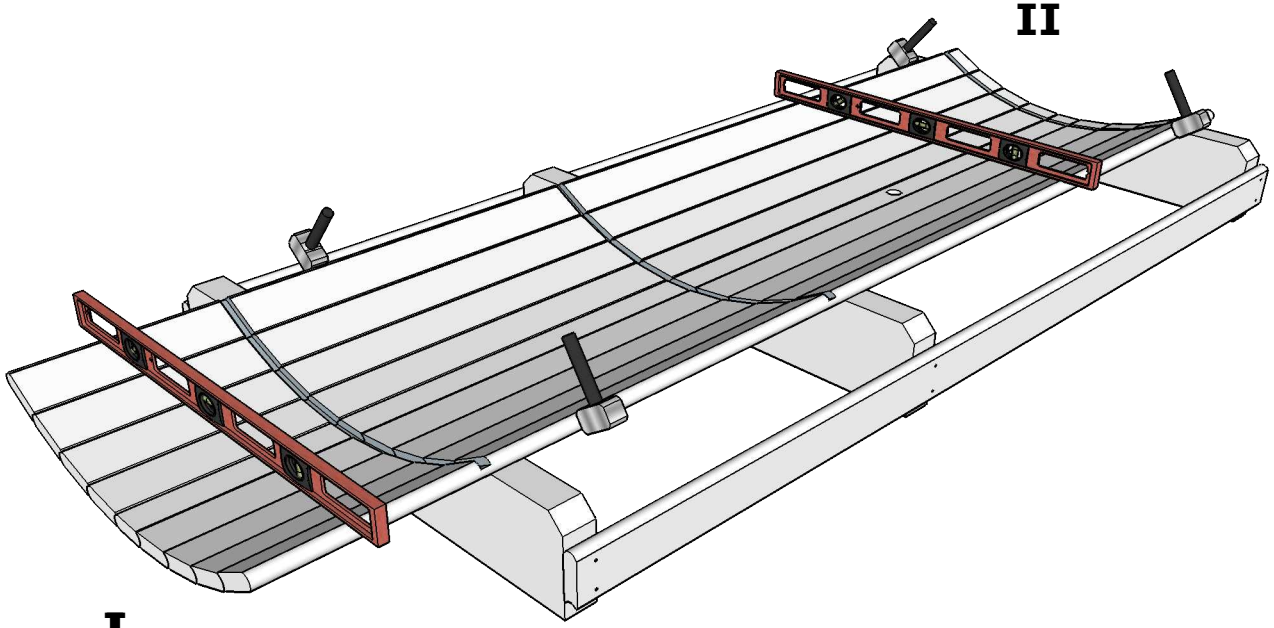
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Sauna 400, D 200

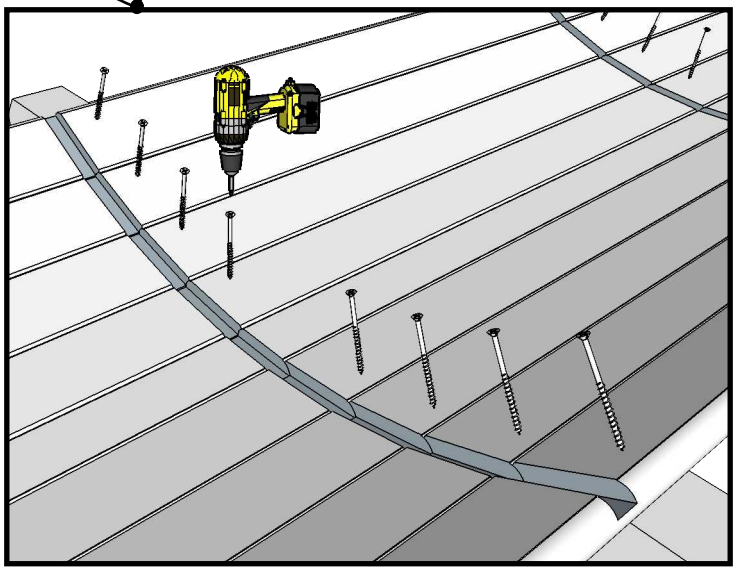




II

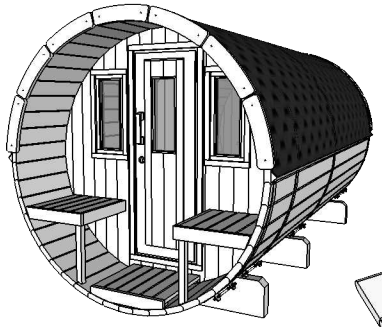


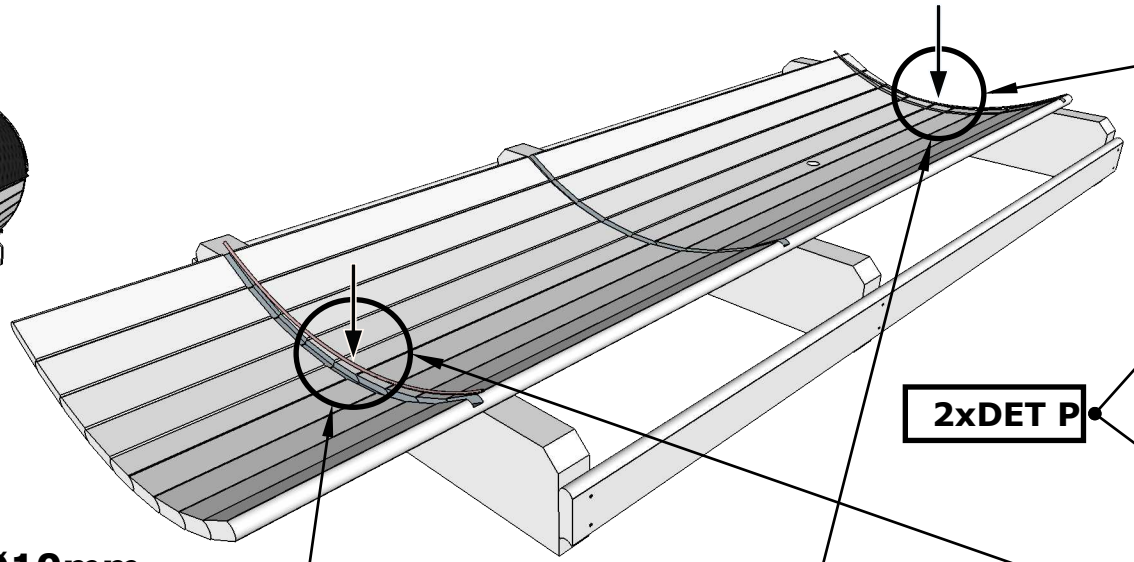
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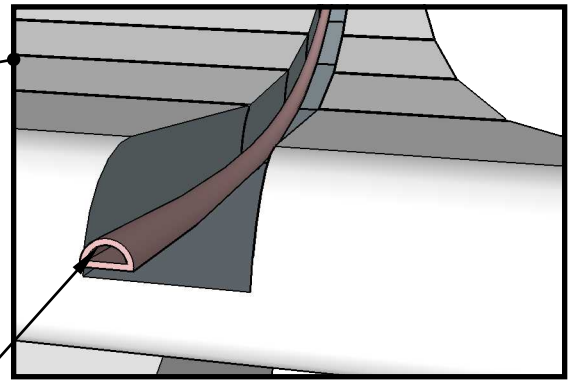


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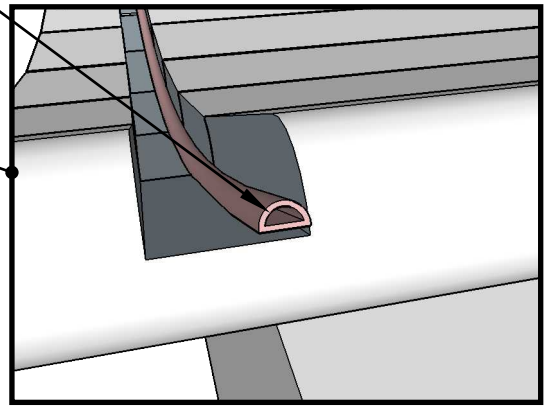
Sauna 400, D 200



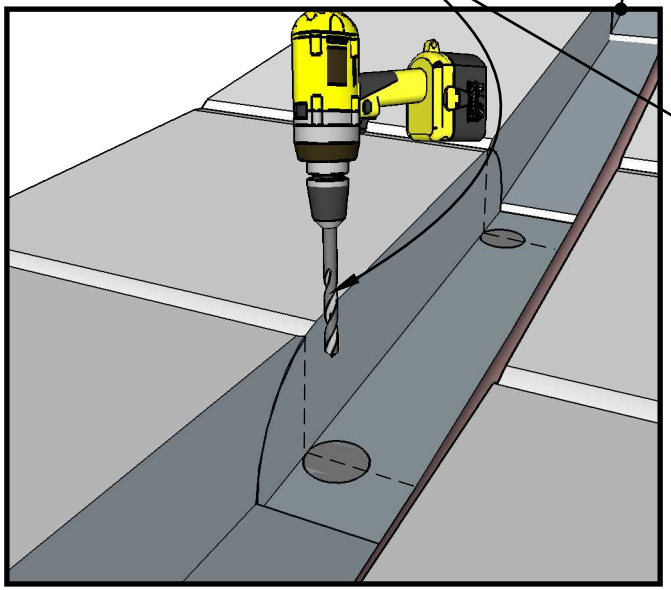


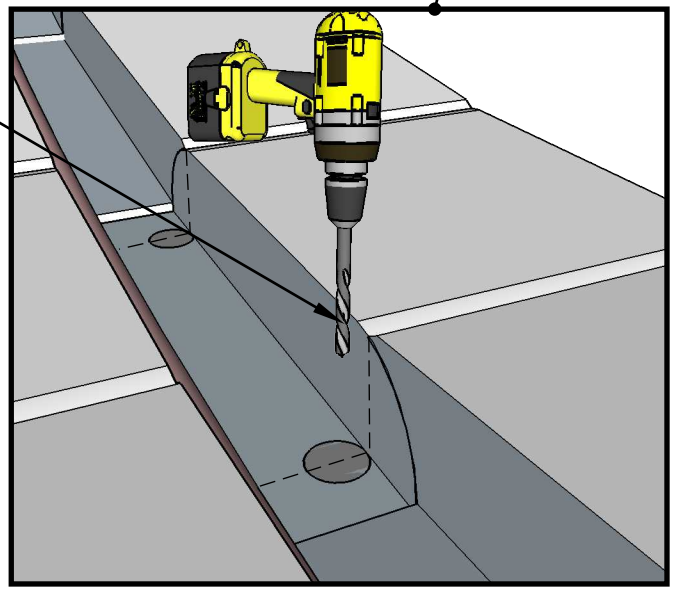


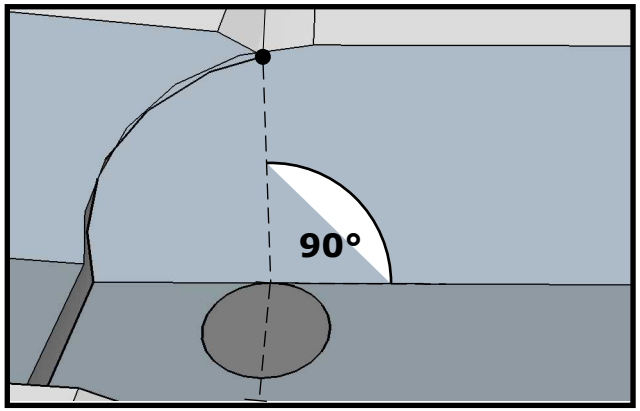
2xDET P



Drill 4 holes Ø10mm
into DET 2
(2 on each side)

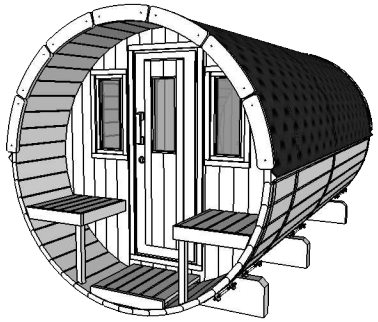


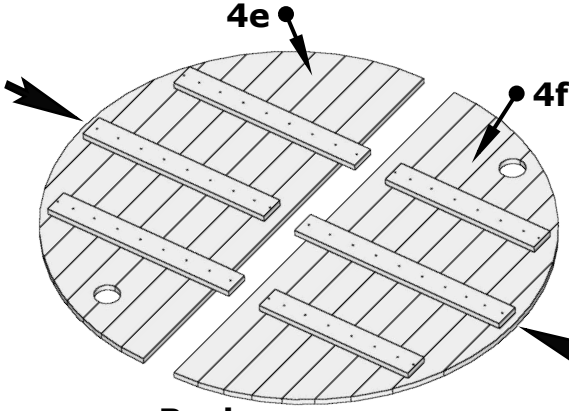


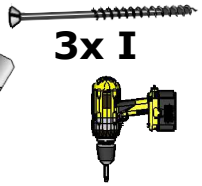


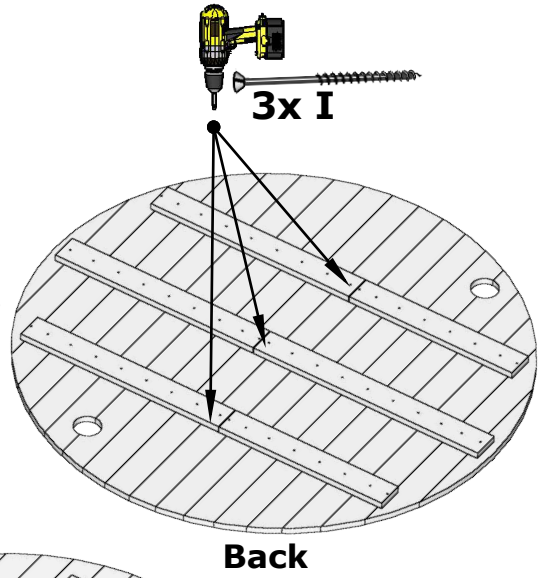
3A.

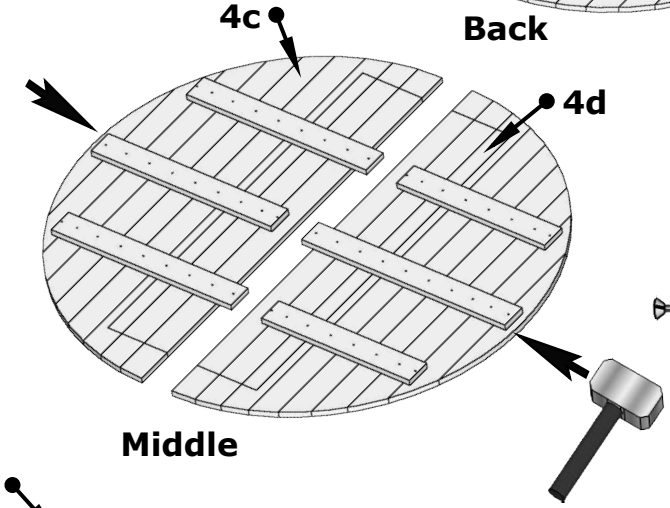
Sauna 400, D 200

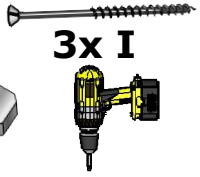


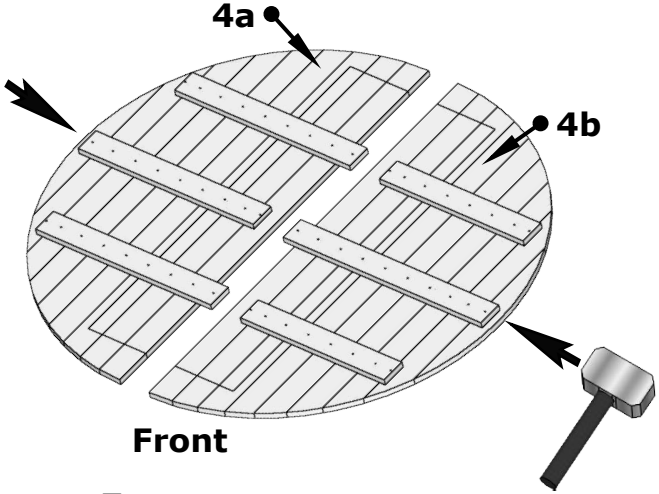


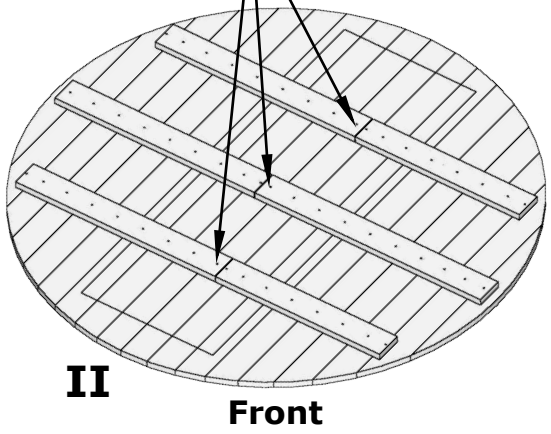






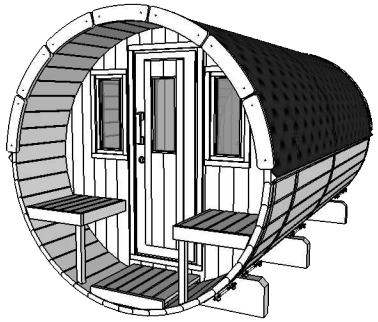


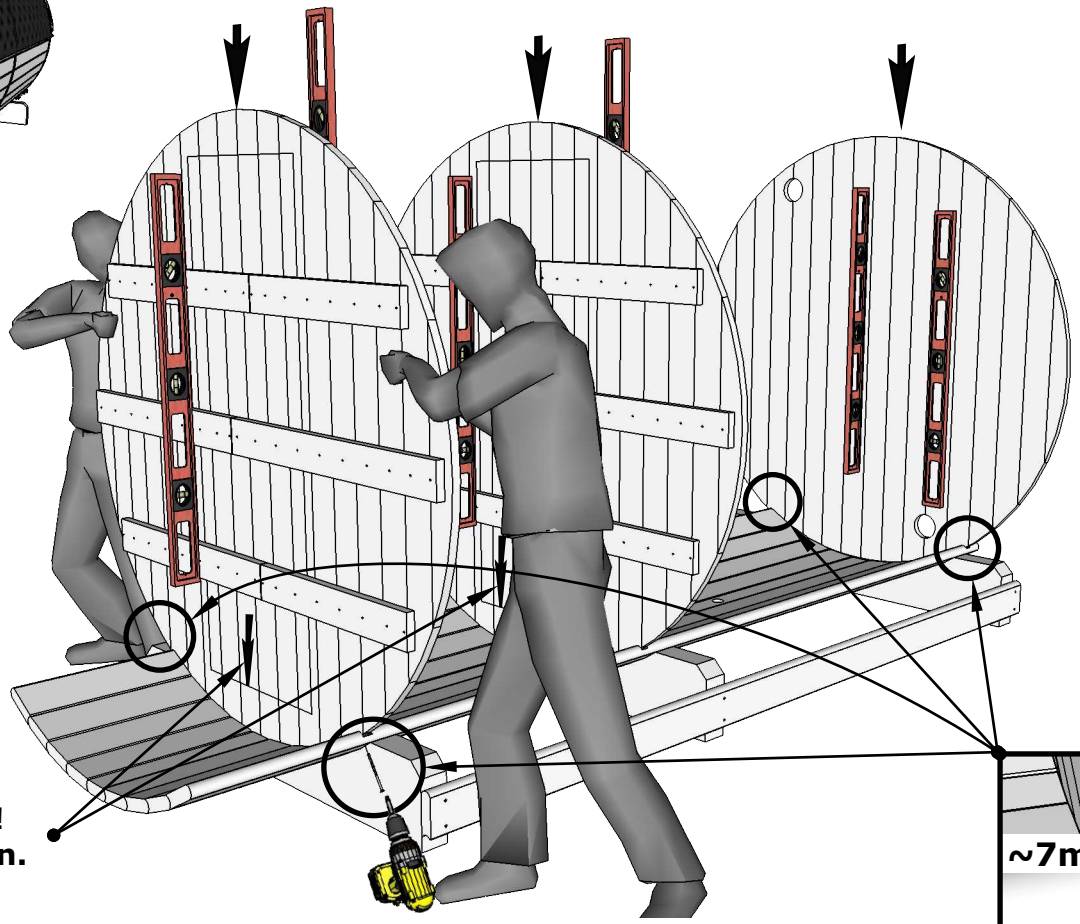




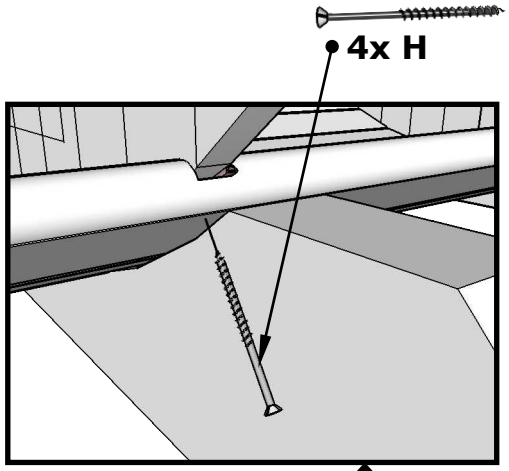
4. I

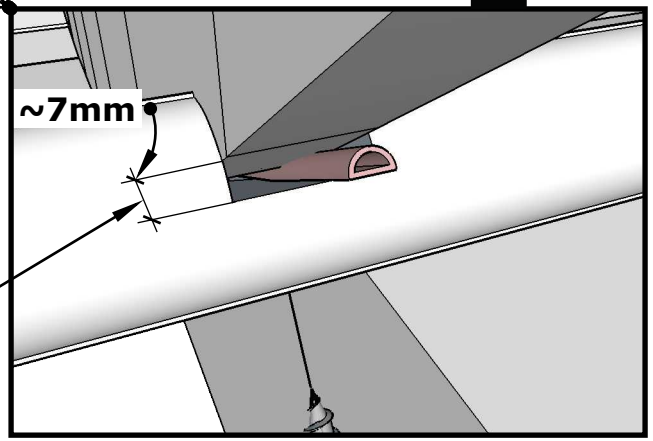
Sauna 400, D 200





Attention!
Arrow down.

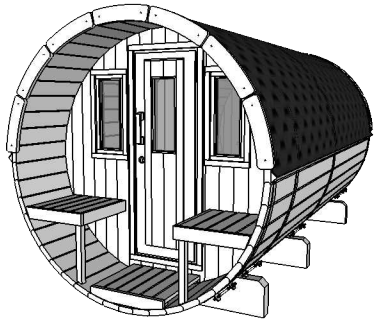


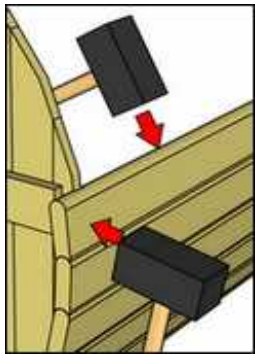


Attention!
Keep distance!
Do not leave a gap if
Sauna is made of thermowood.

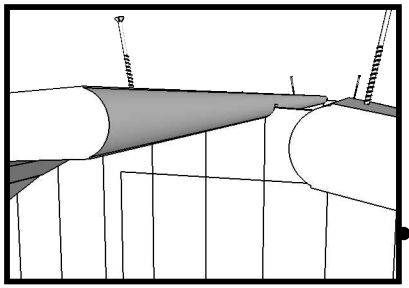
5.

Sauna 400, D 200



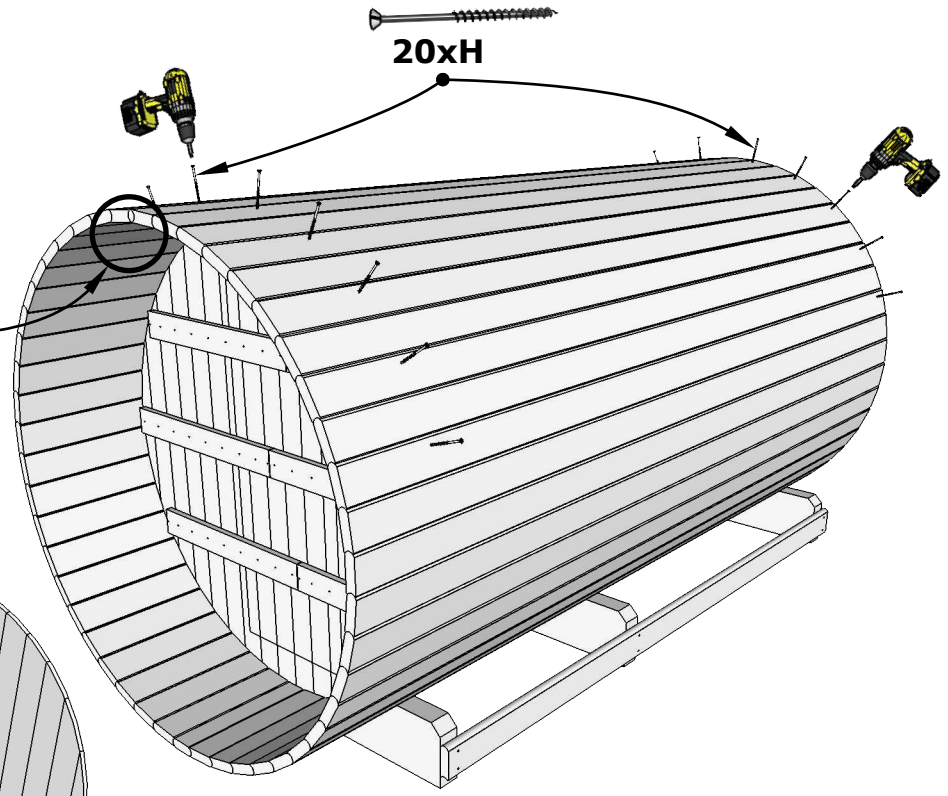


Watch page 6A

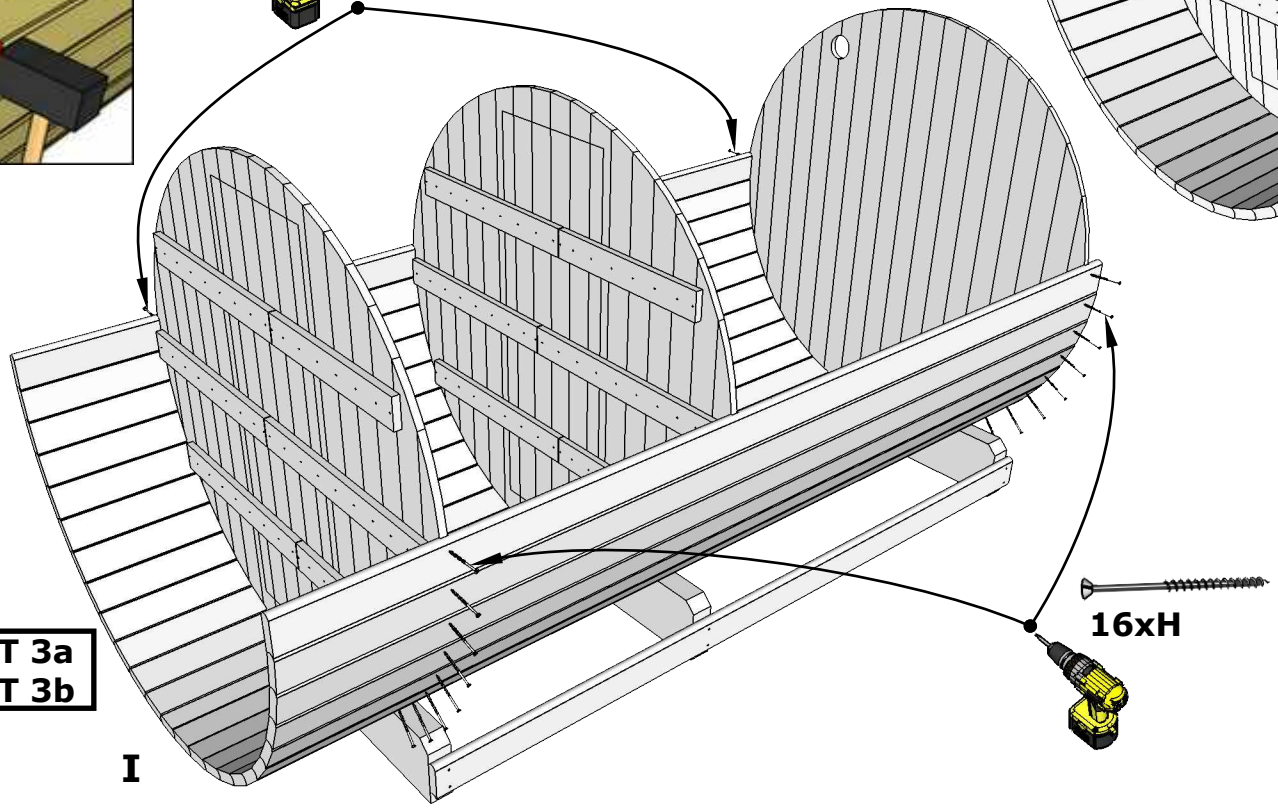


11x DET 3b
10x DET 3a

20xH



16xH



16xH

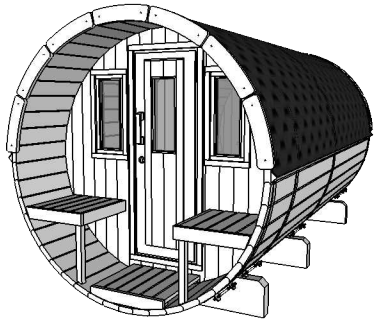
8x DET 3a
8x DET 3b

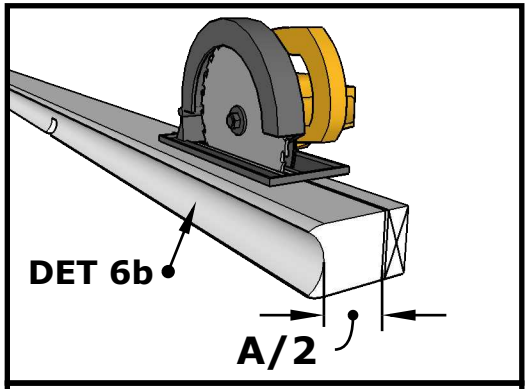
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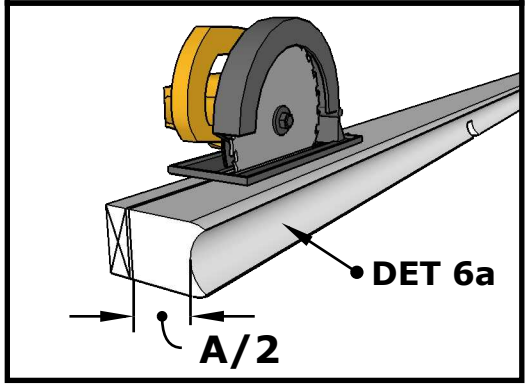
II

6.

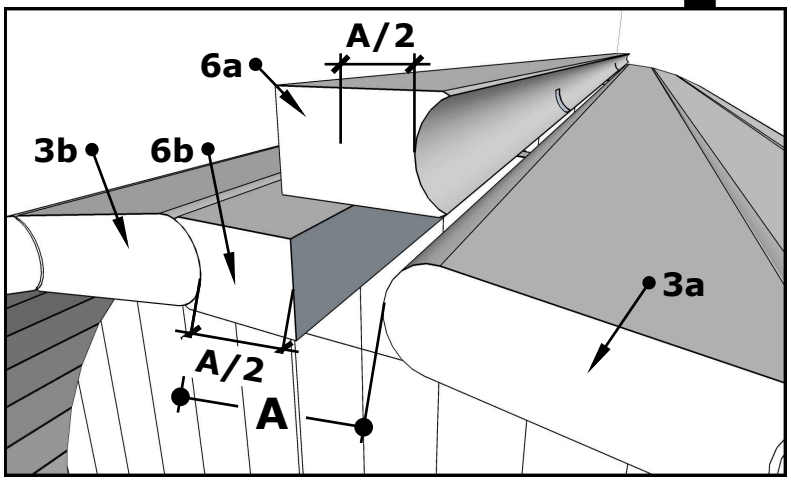
Sauna 400, D 200

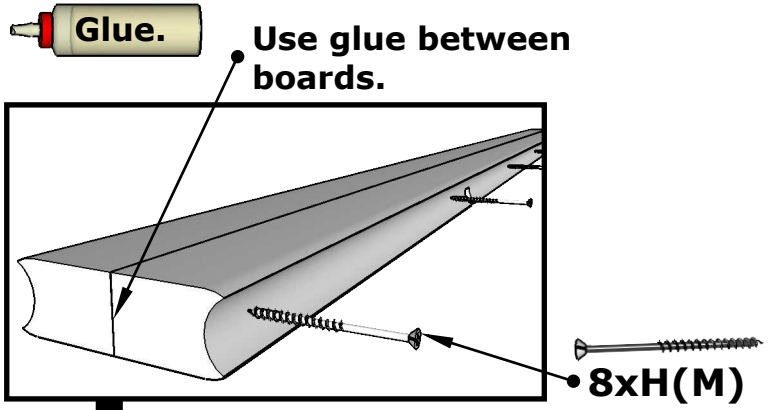


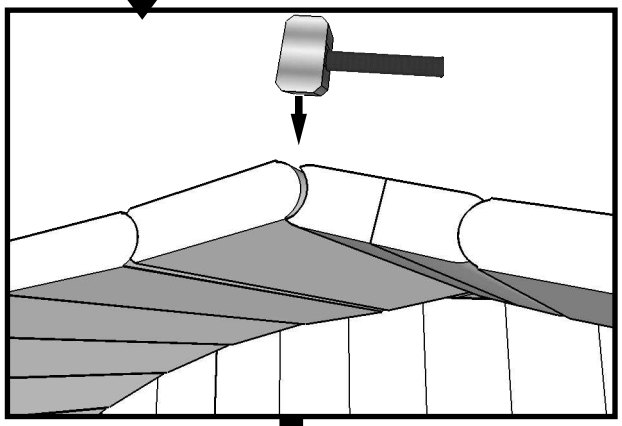


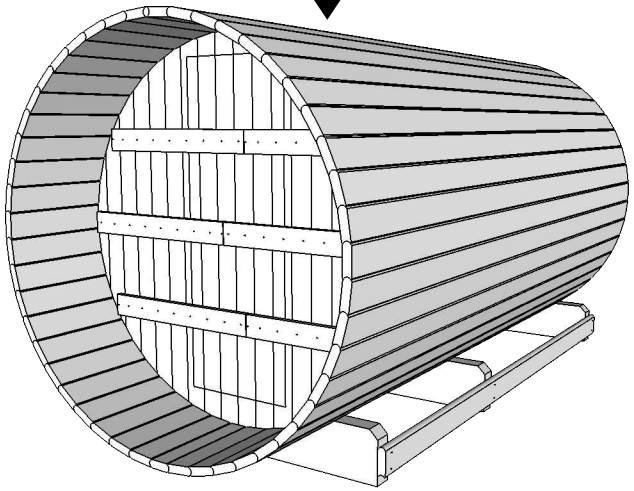


Attention!!!!



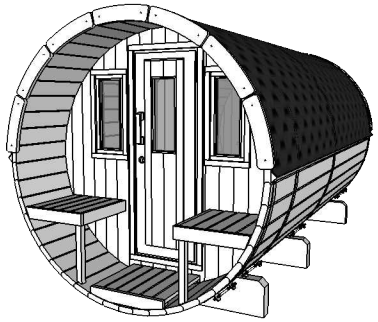


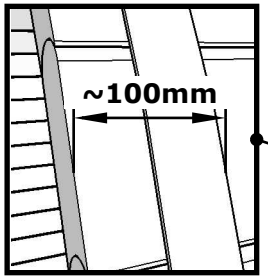


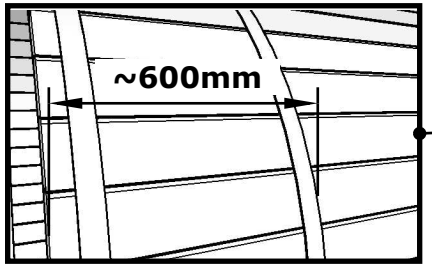


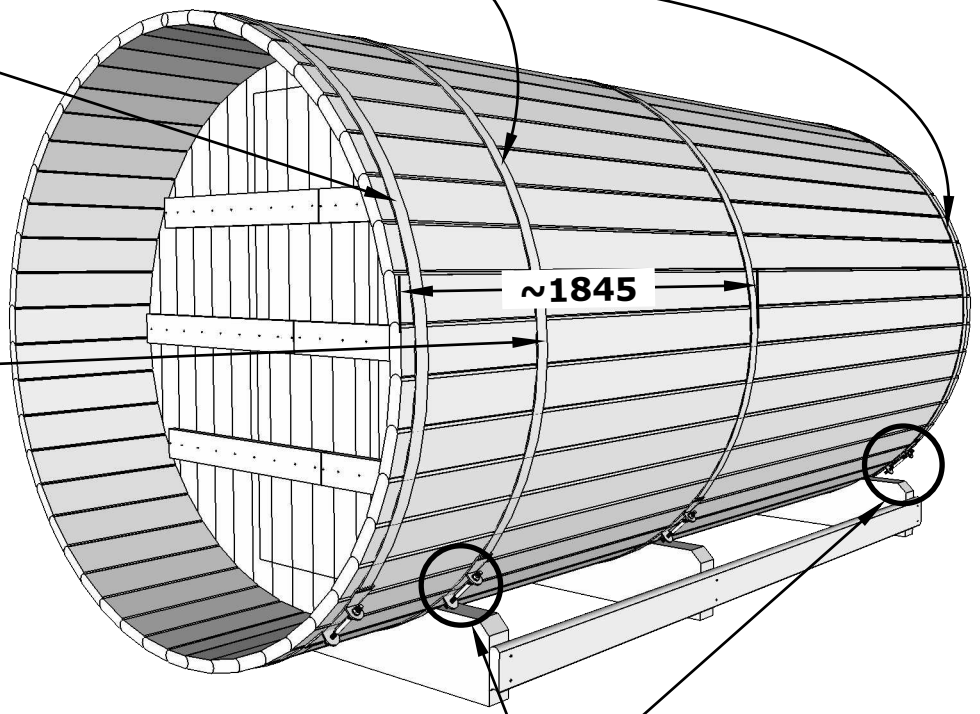
6A.

Sauna 400, D 200



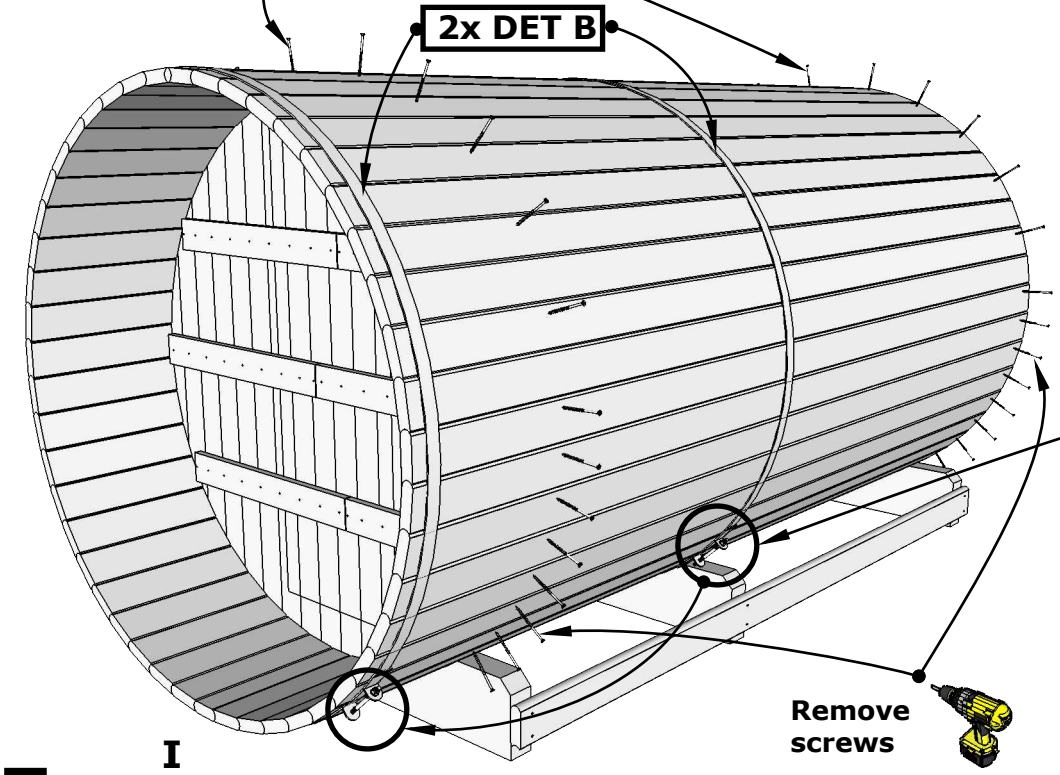






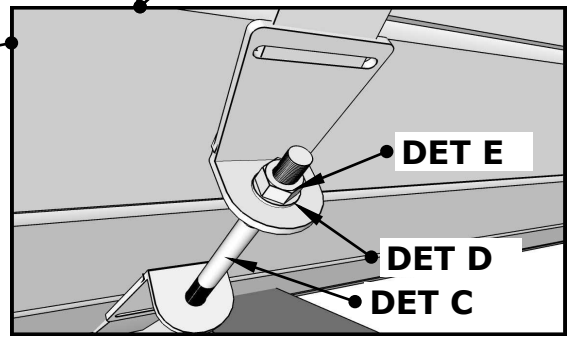
II

Remove screws



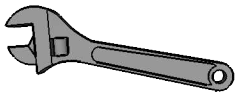
I

Remove screws



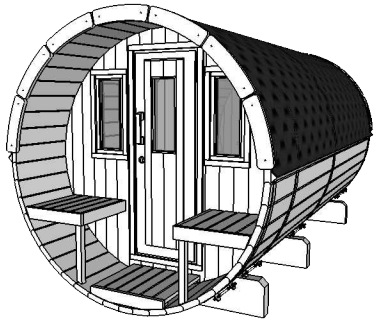
Attention! Do not remove screws, if sauna is made of thermowood.

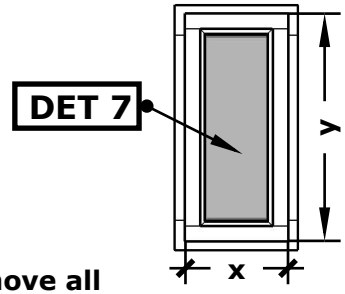
During assembly and retightening the threaded rods, use oil (Würth HPS 1400 or similar) to avoid "cold welding" and it is also easier tightening.

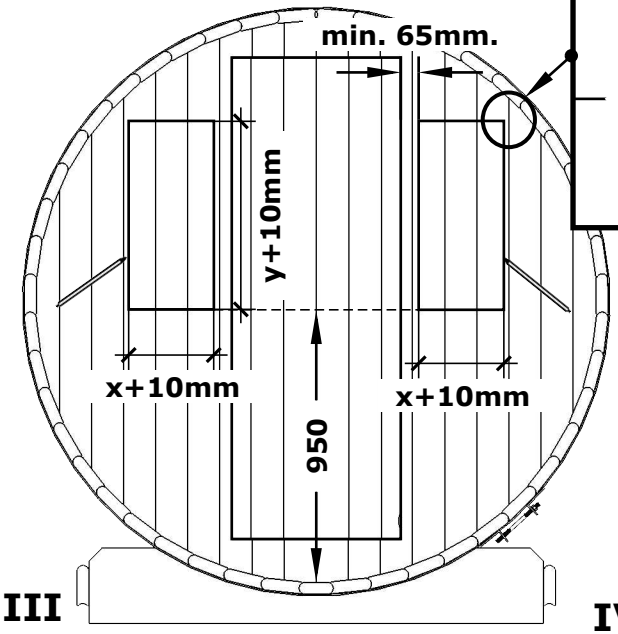


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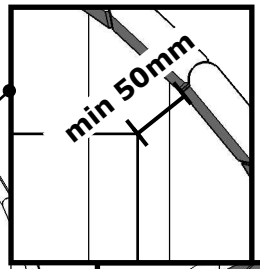
Sauna 400, D 200

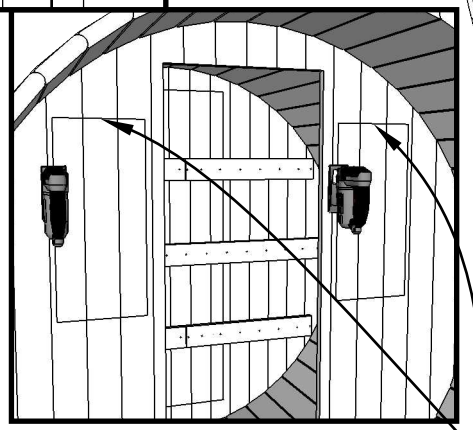




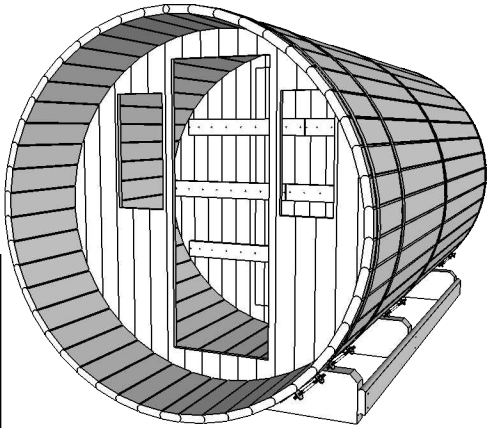


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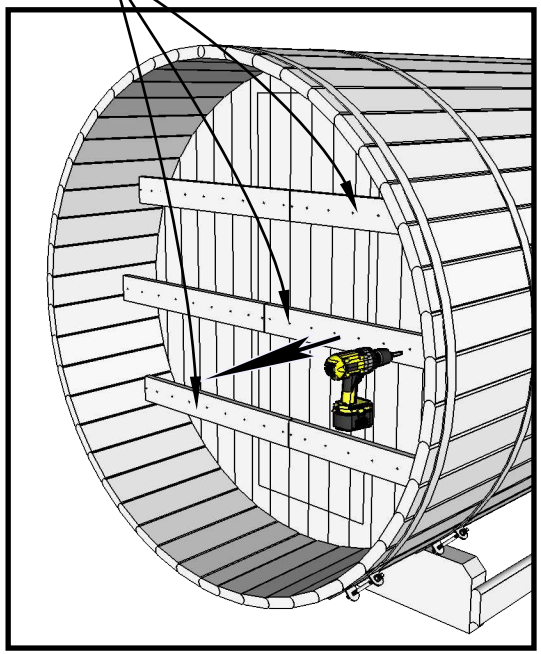


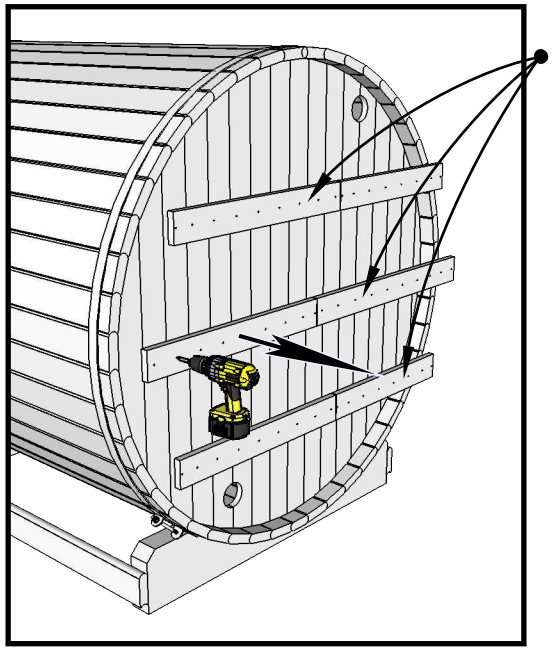


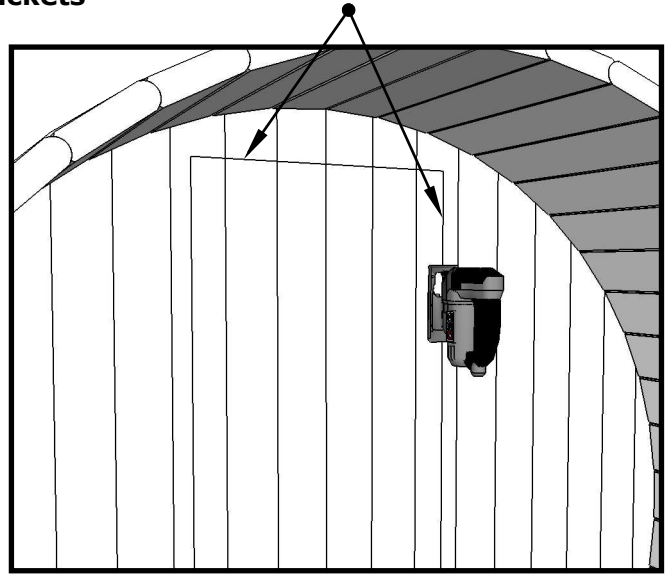
IV



V



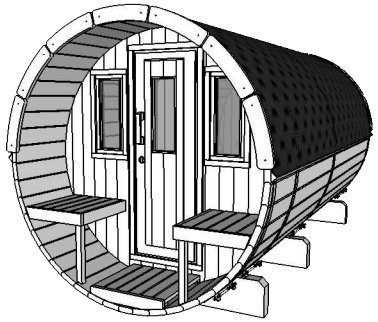


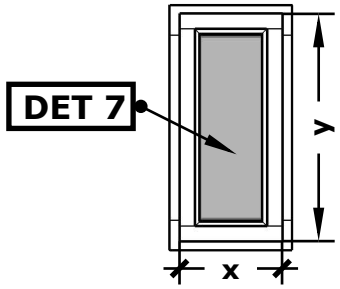


II

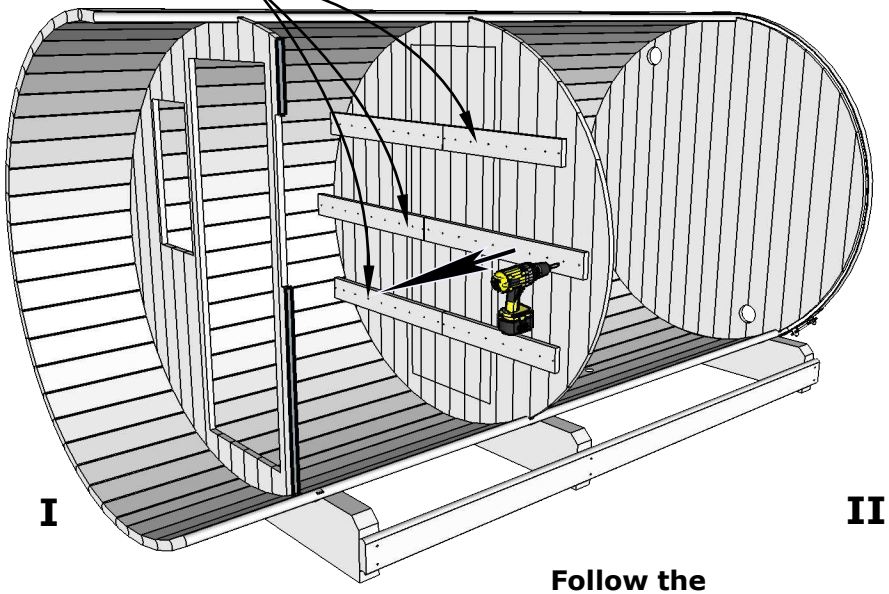
8. I

Sauna 400, D 200



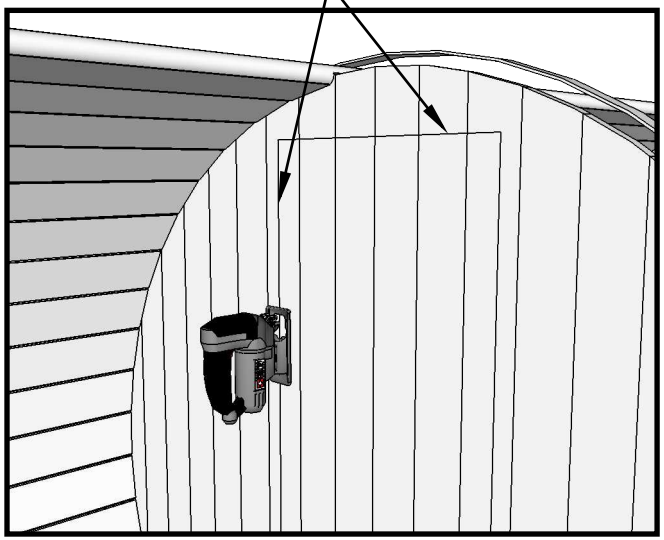


Remove all brackets

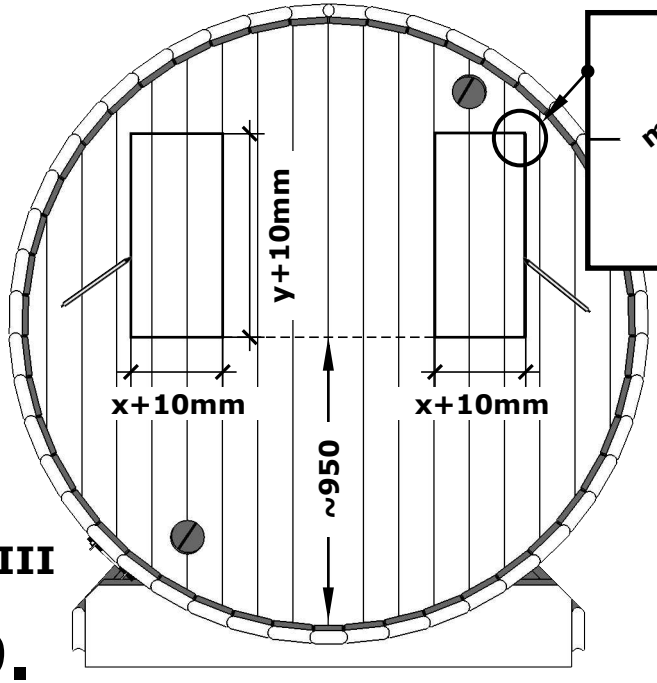


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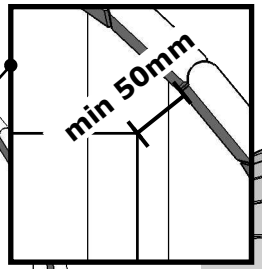
Follow the guidelines



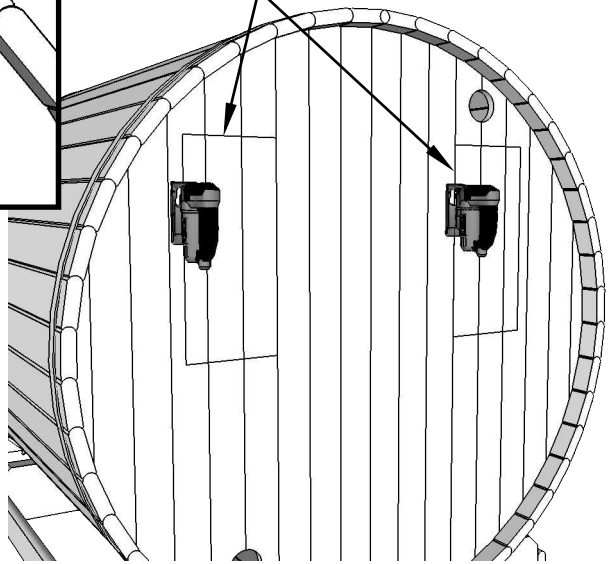
II



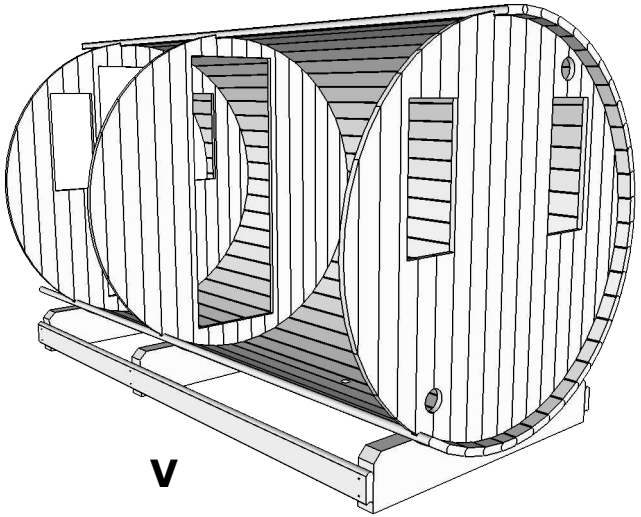
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Follow the guidelines



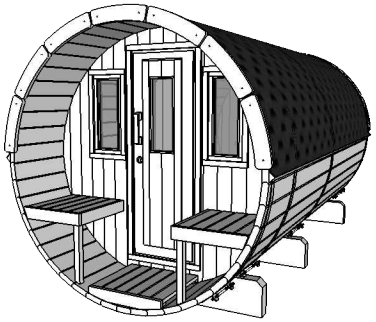
IV



V

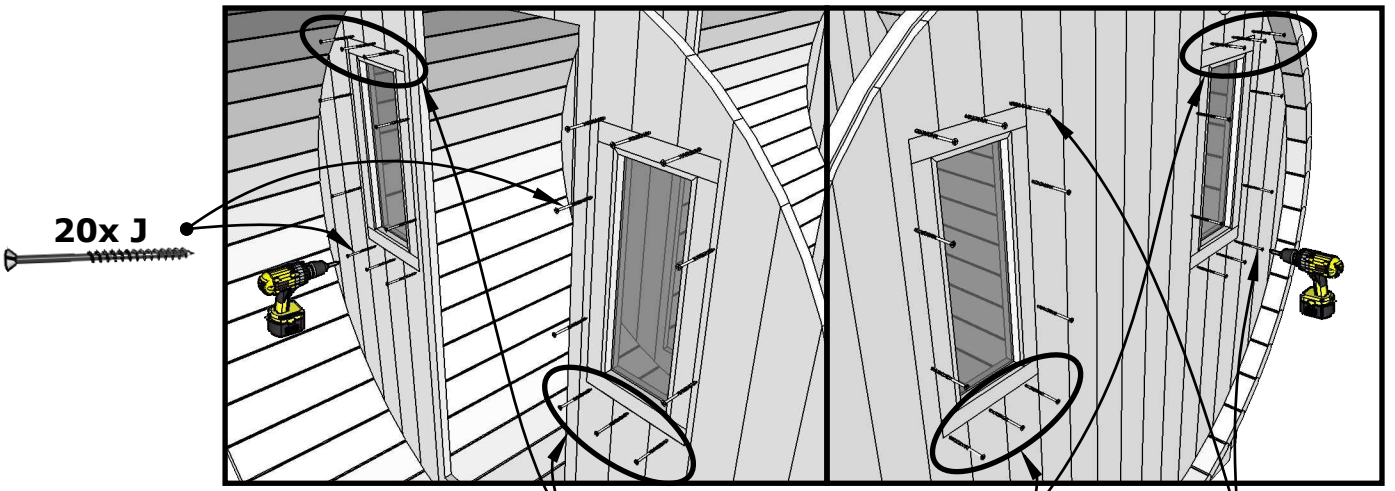
9.

Sauna 400, D 200

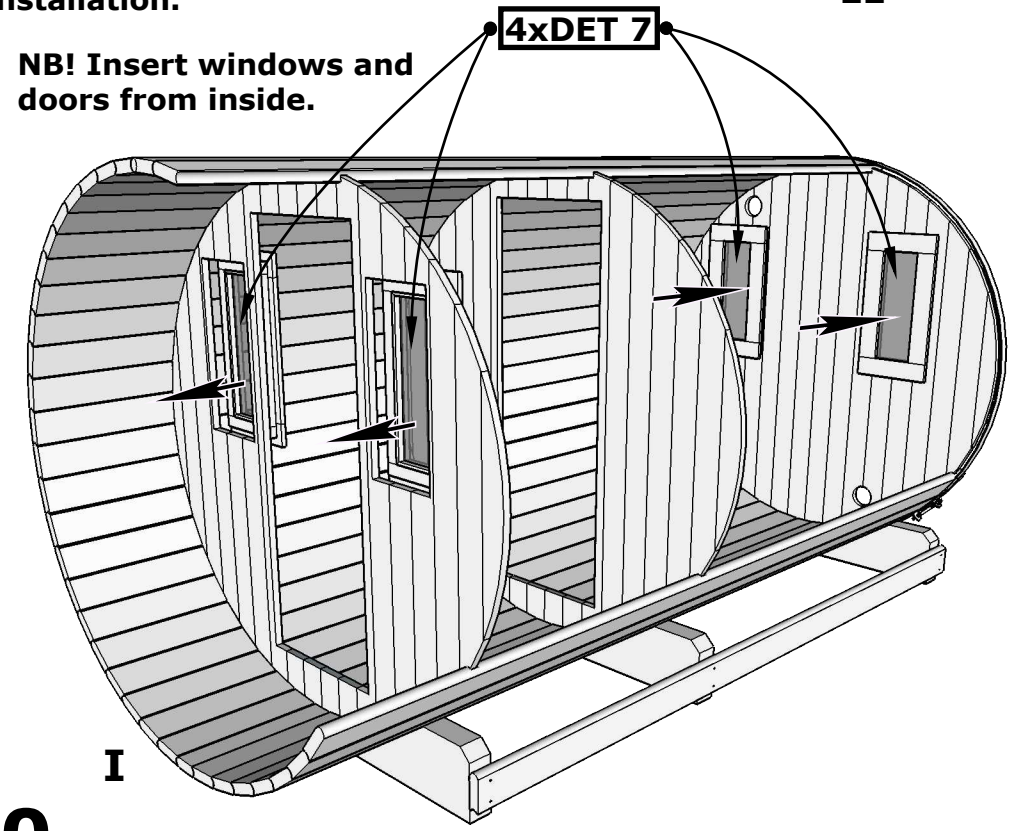


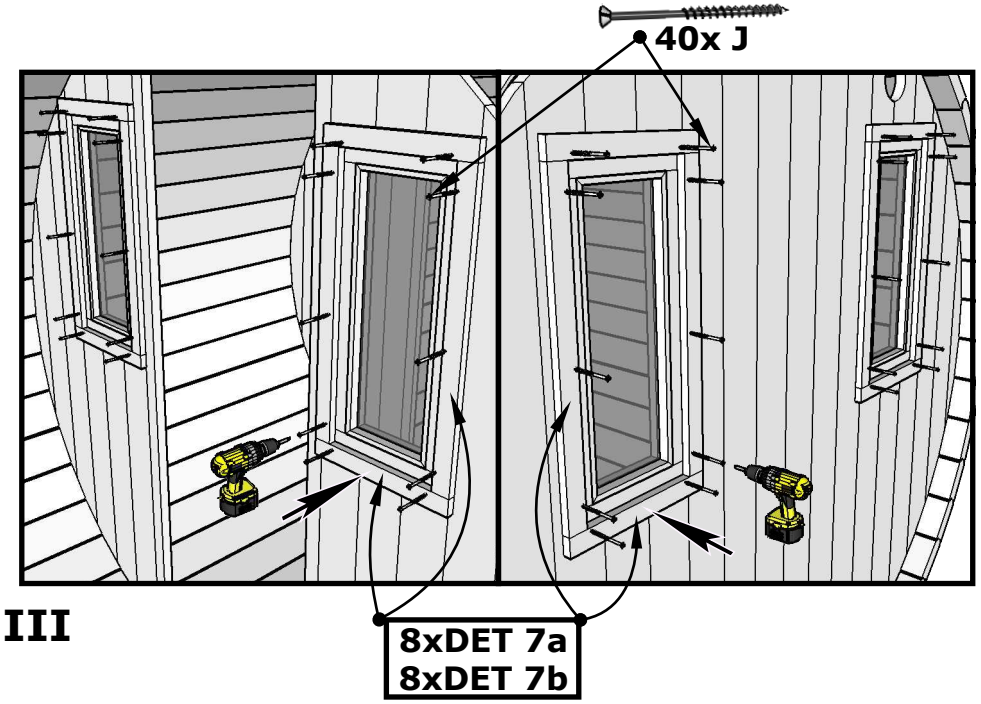


Use waterlevel for doors and windows installation.



NB! Insert windows and doors from inside.



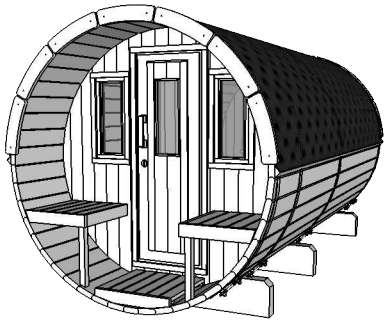


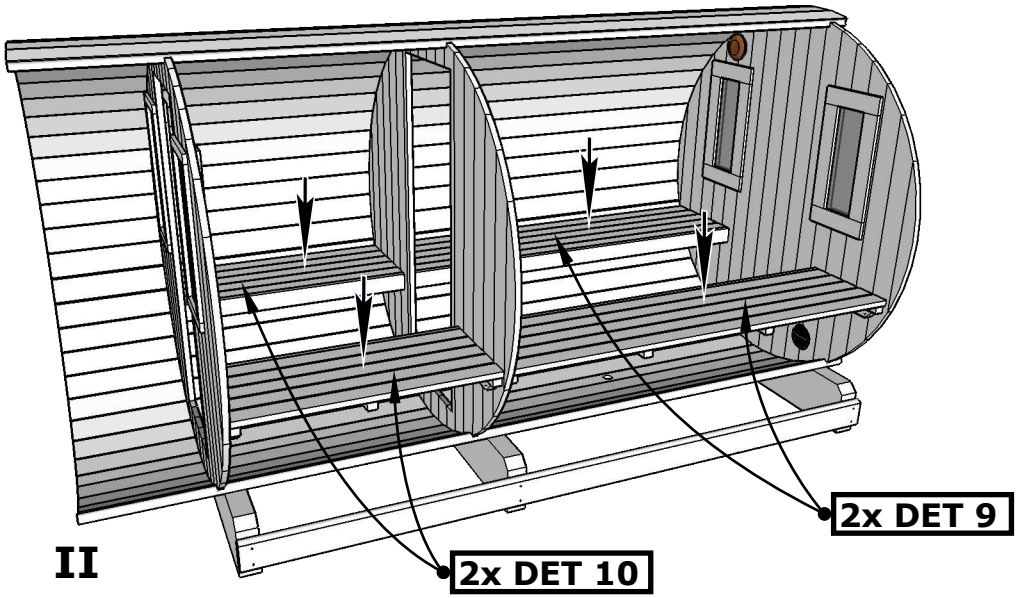
Sauna 400, D 200



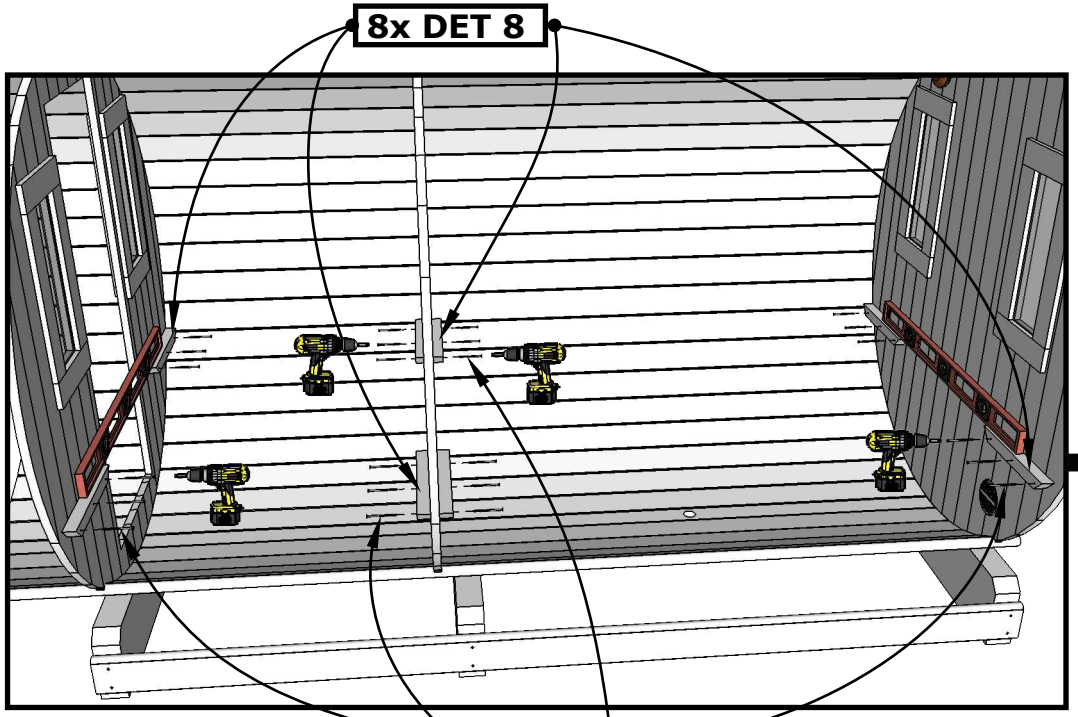
11.

Sauna 400, D 200

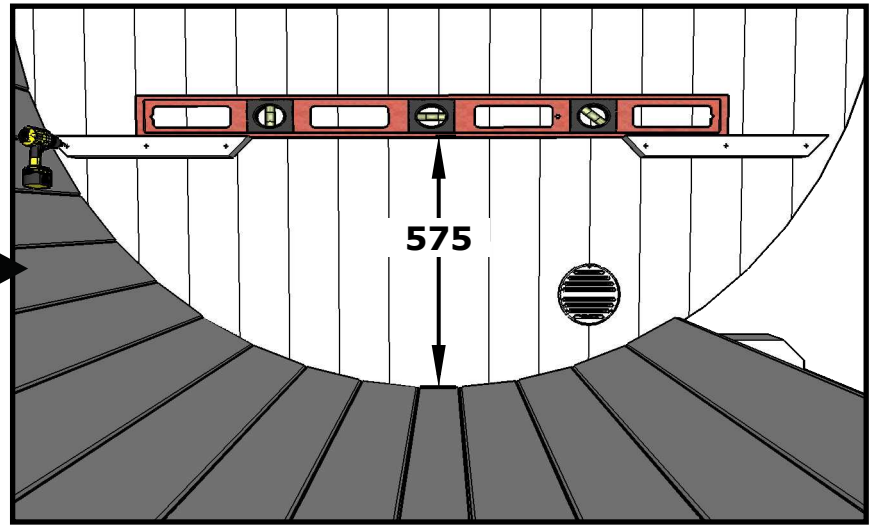




II



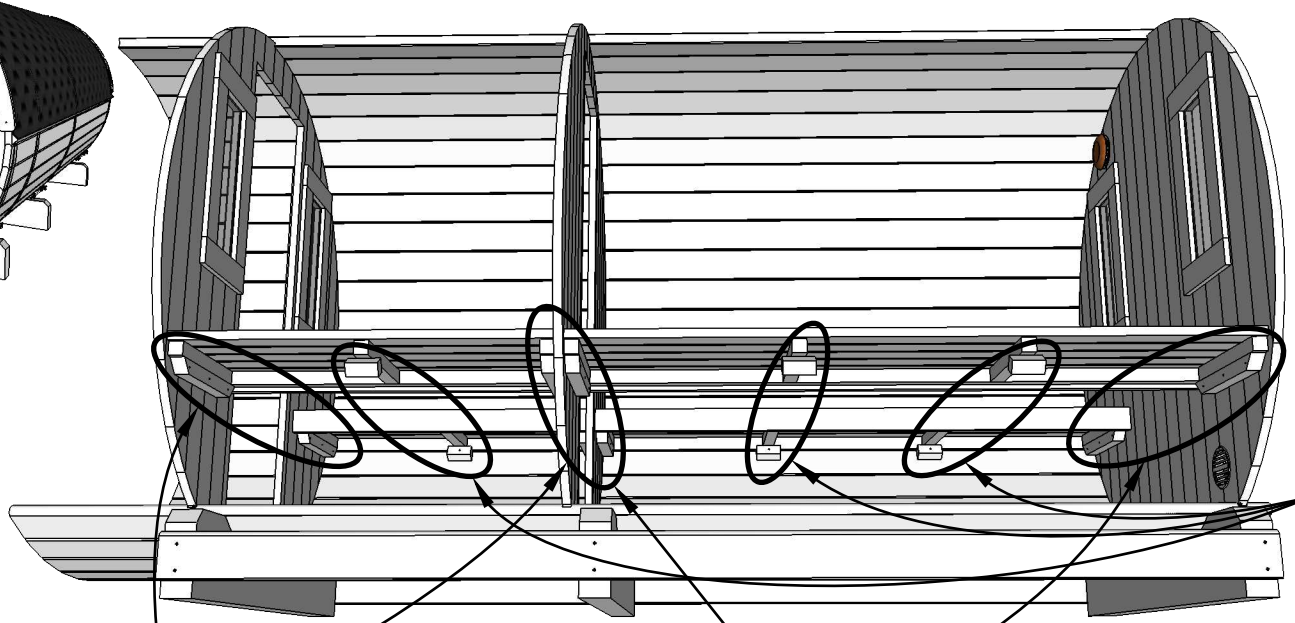
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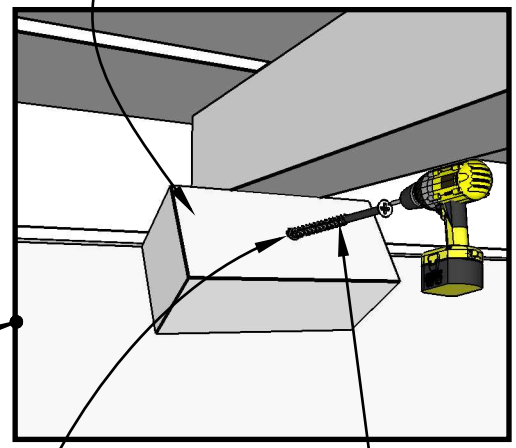


12.

Sauna 400, D 200



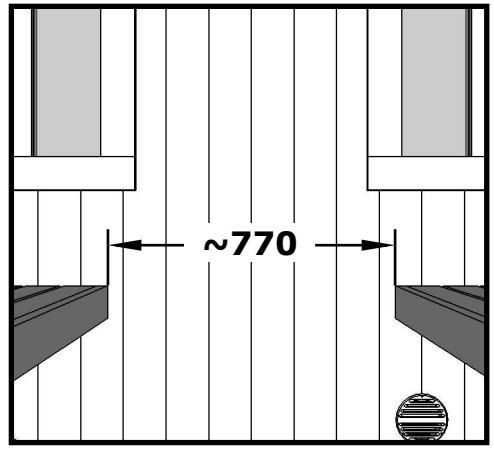






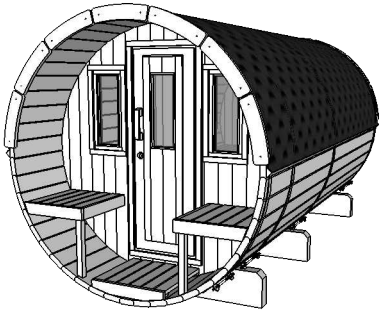


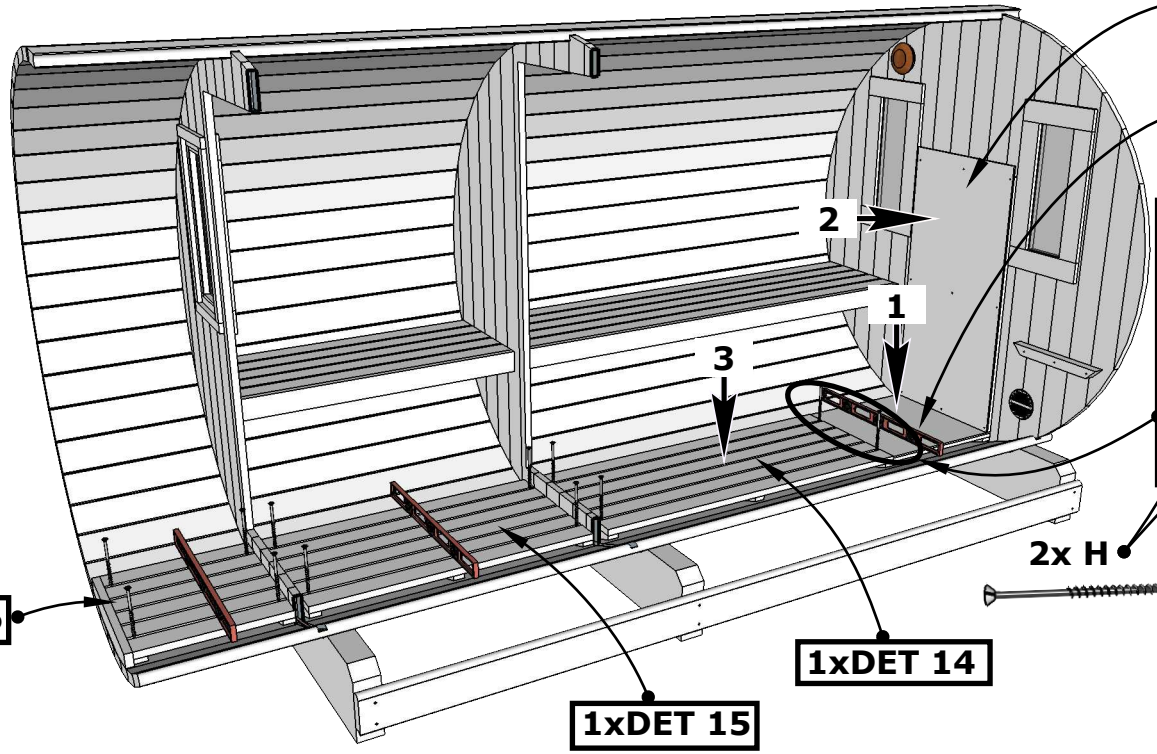




13.

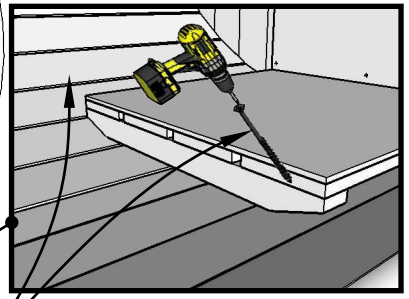
Sauna 400, D 200





1xDET 13 (Minerit LW)

1x DET 12 (Minerit LW)

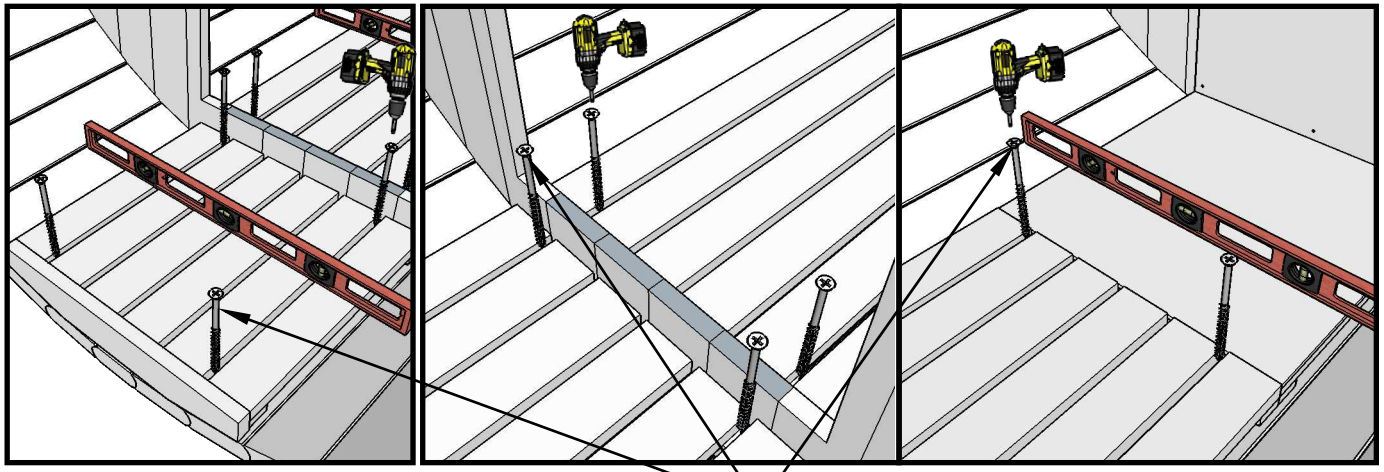


2x H



9x I(K)

3x DET L



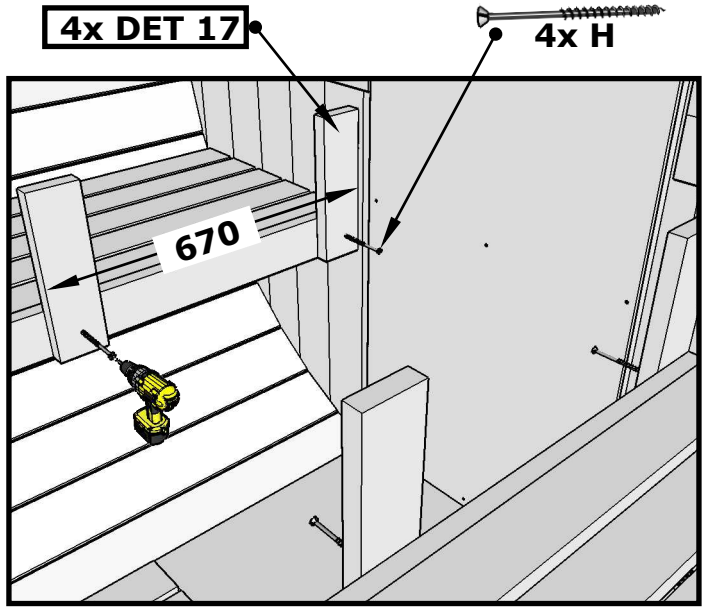
12x M

NB! If Your sauna equipped with electrical heater, fix DET 13 directly to the wall (without DET L). Then use screw K.

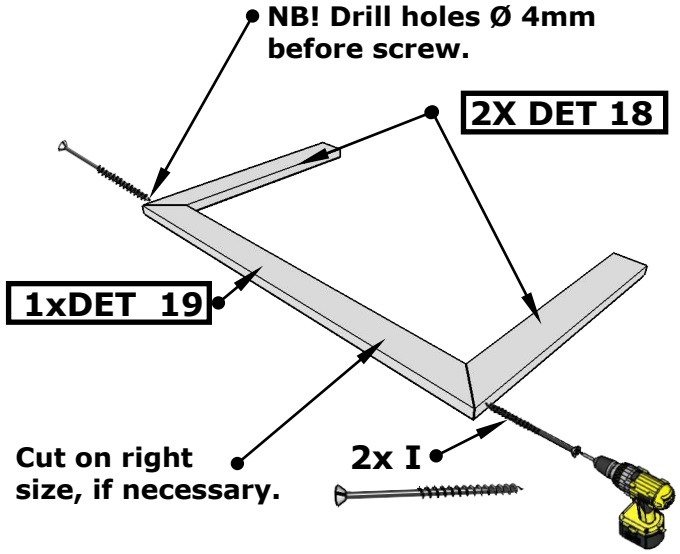
14.

Sauna 400, D 200

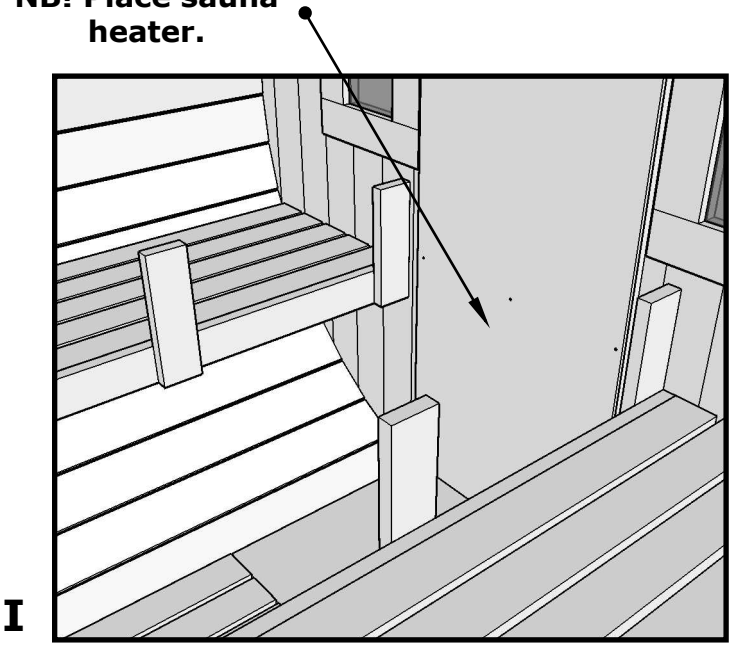




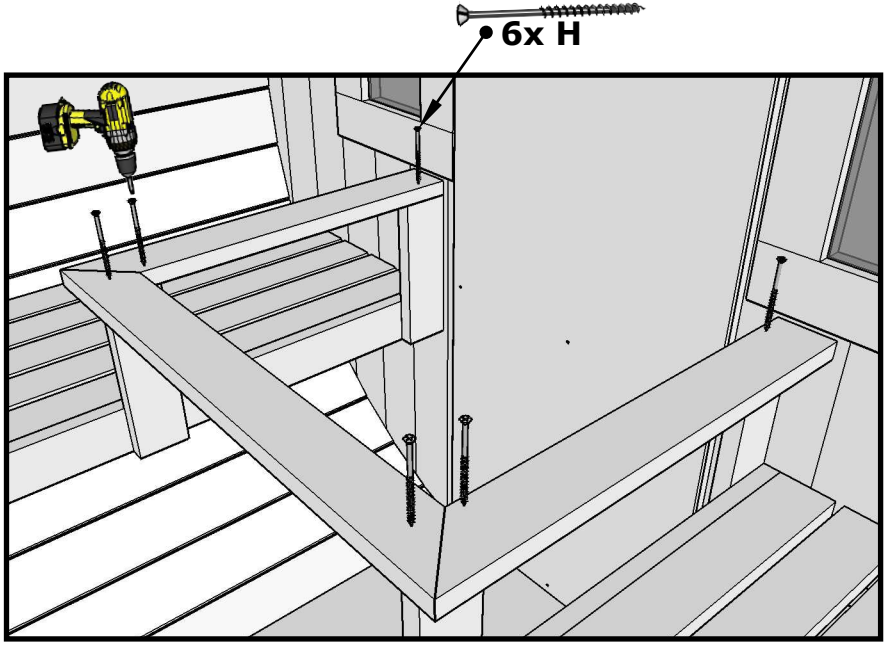
I



II



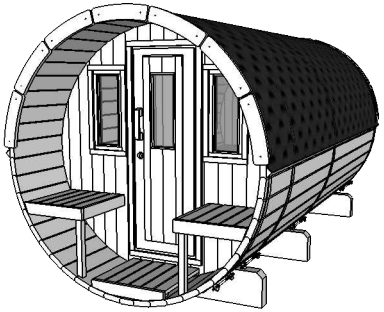
III



IV

15.

Sauna 400, D 200

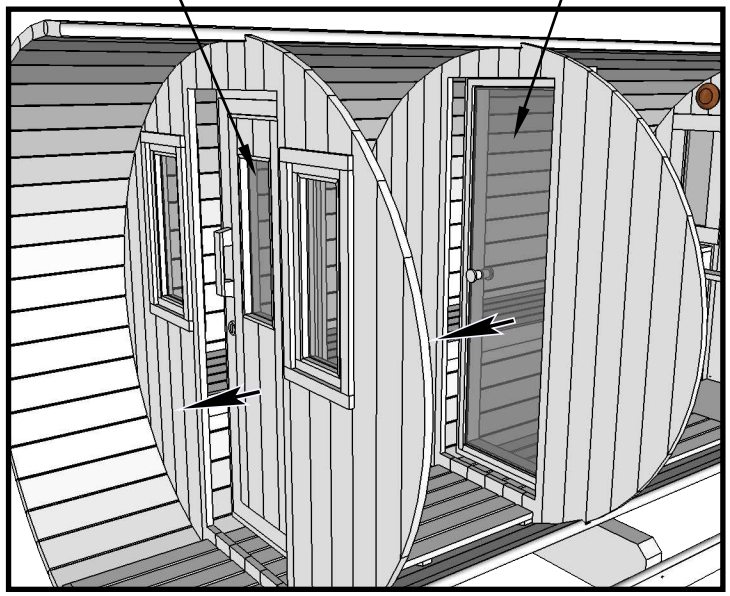




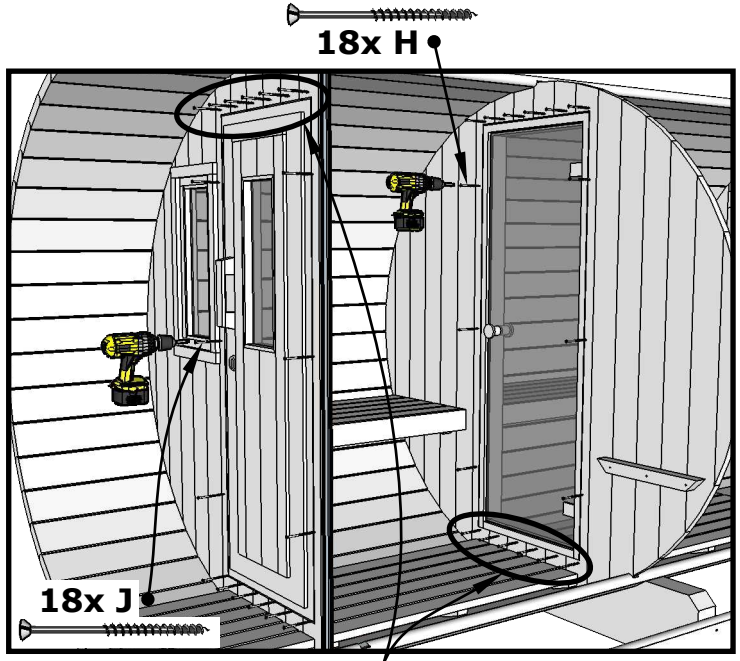
Use waterlevel for doors and windows installation.

NB! Insert windows and doors from inside.

I



II



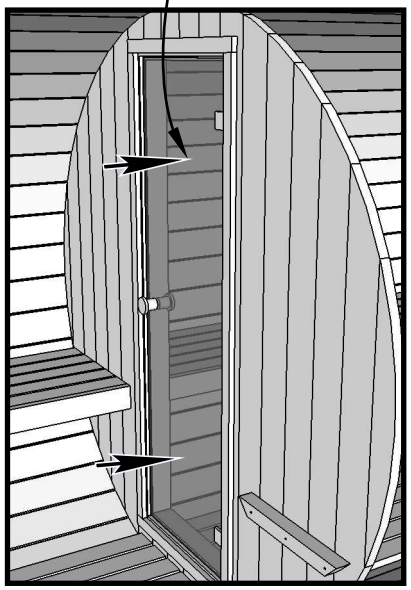
III



IV



V



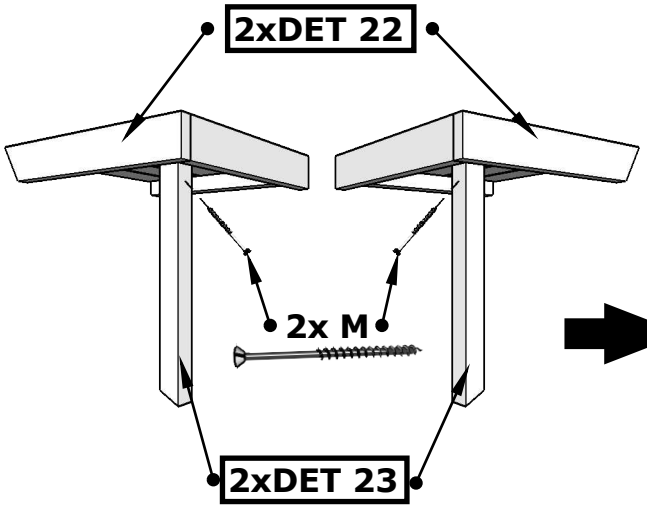
VI

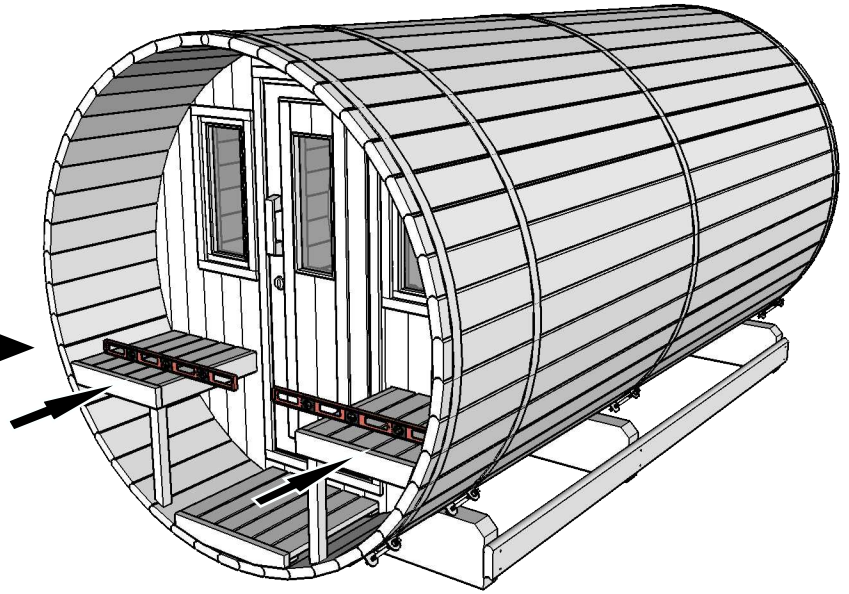


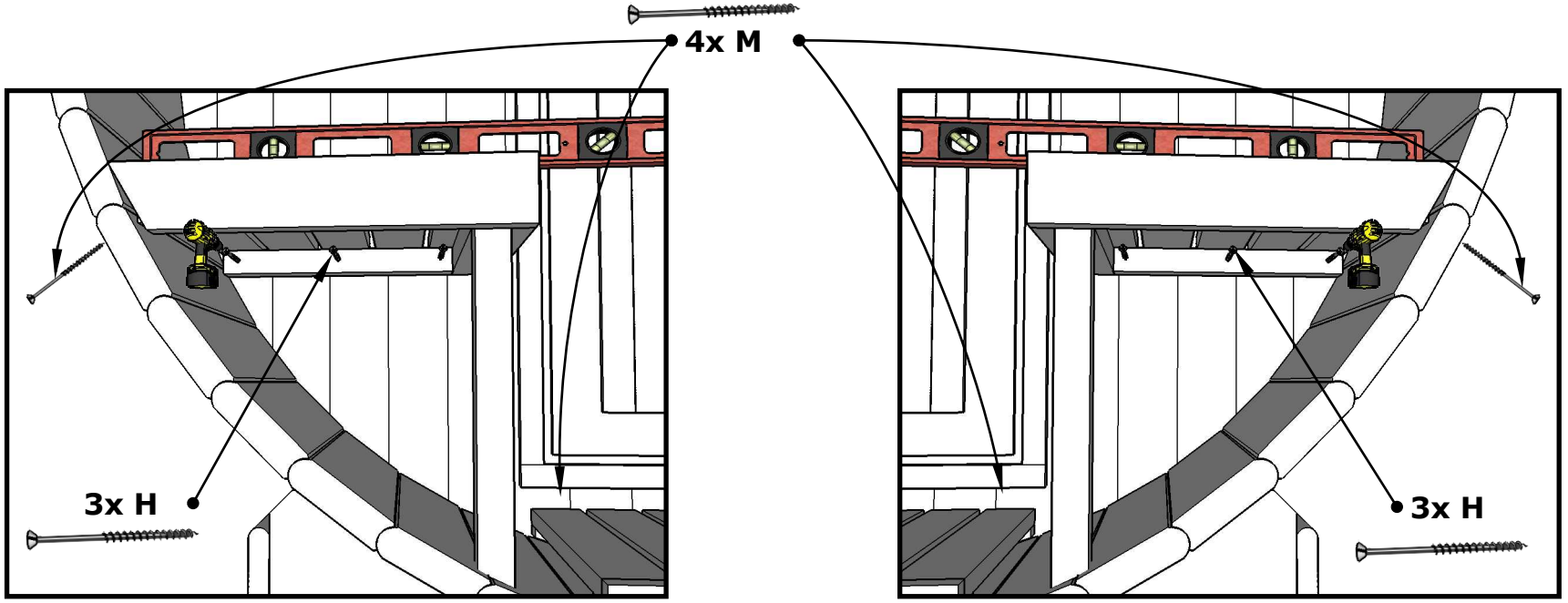
16.

Sauna 400, D 200



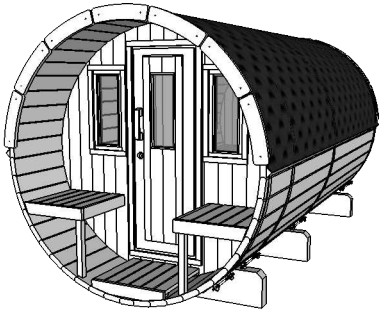


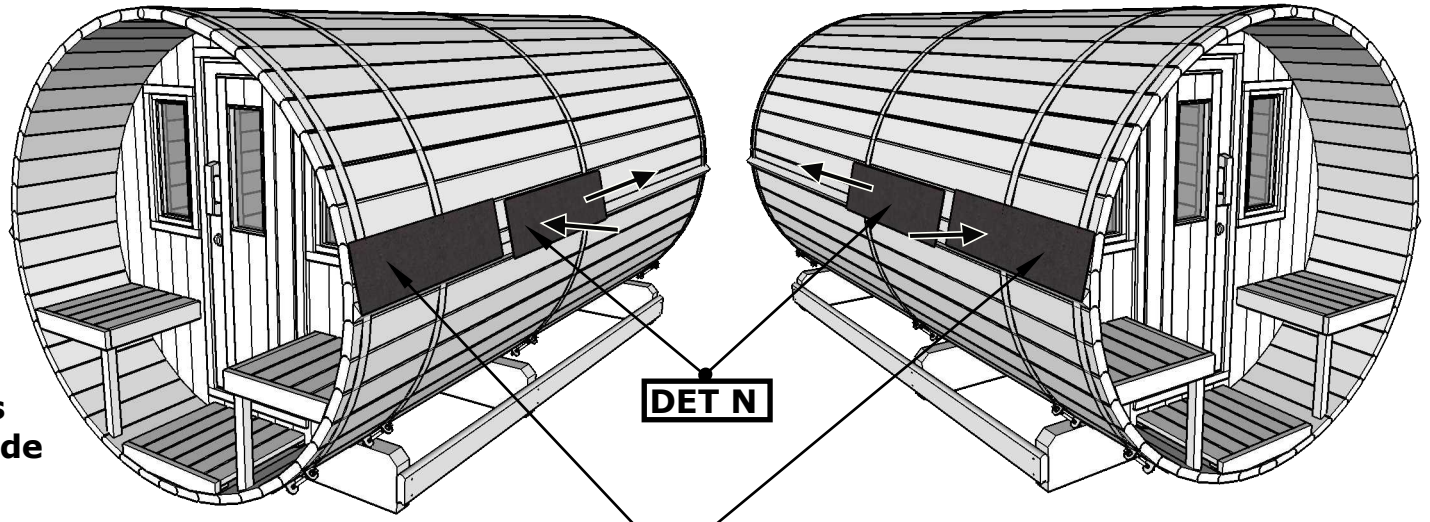




17.

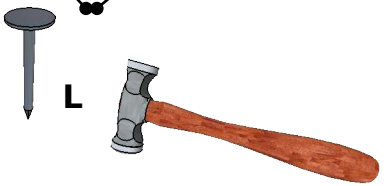
Sauna 400, D 200

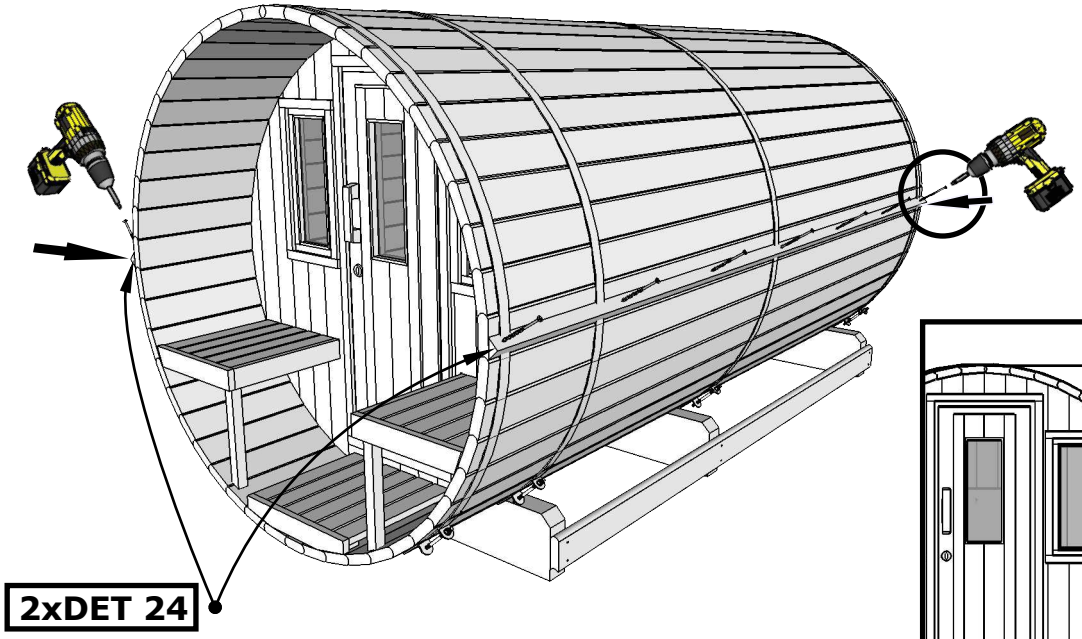




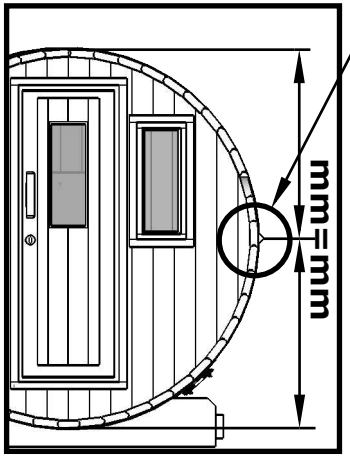
II

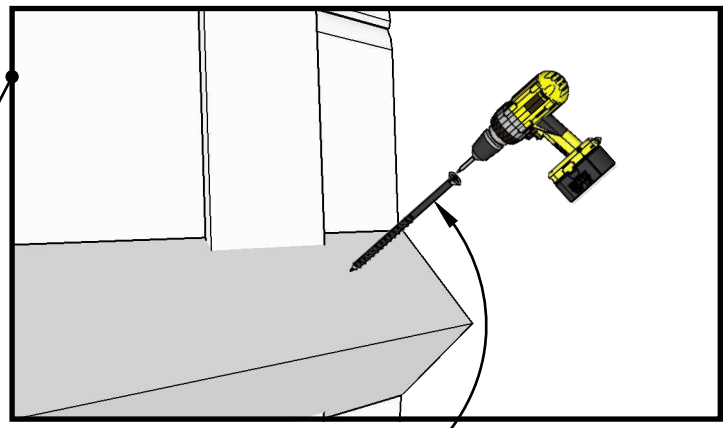
NB! Check also shingles installation manual inside shingles package!





I

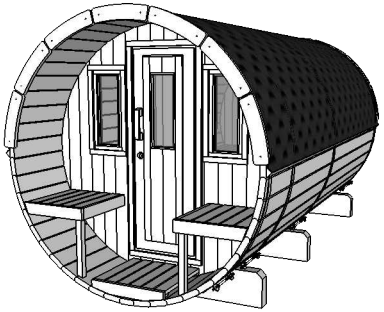






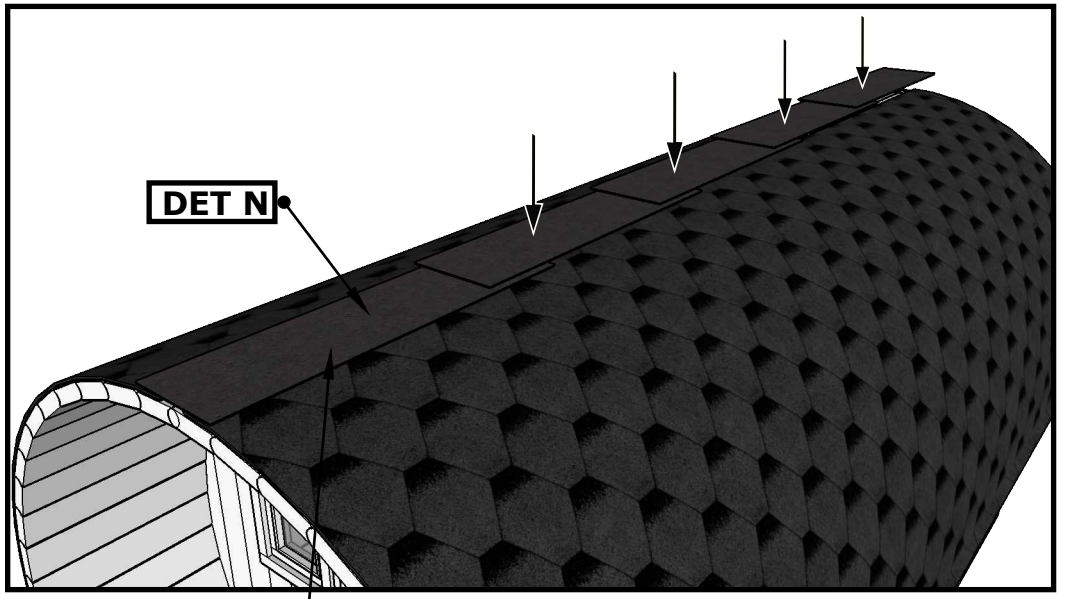
18.

Sauna 400, D 200

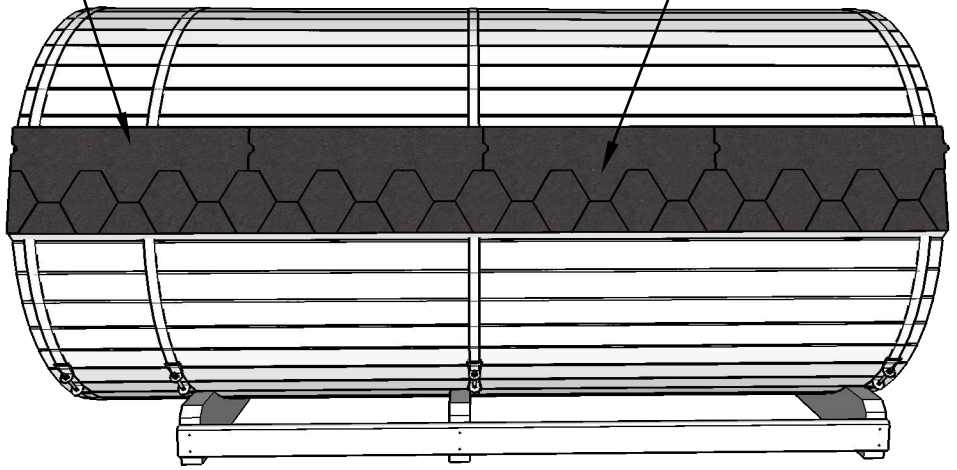


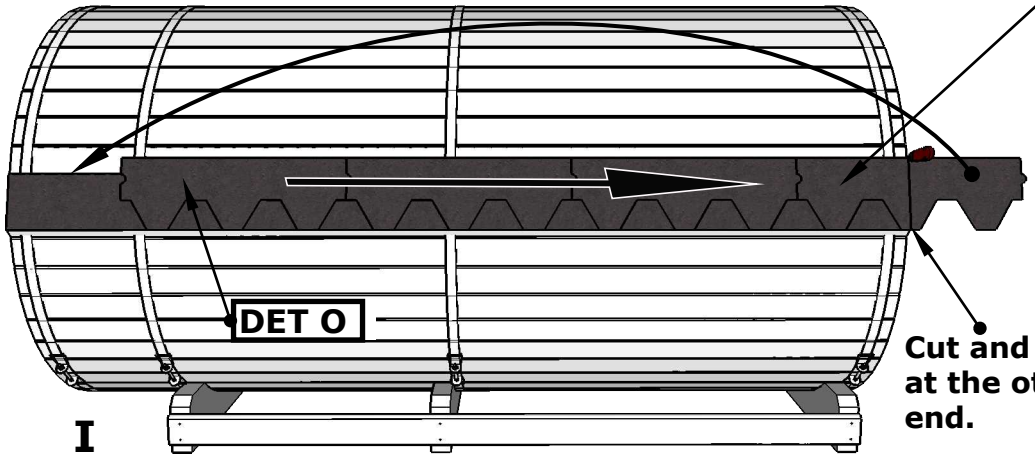
NB! Check also shingles installation manual inside shingles package!

II





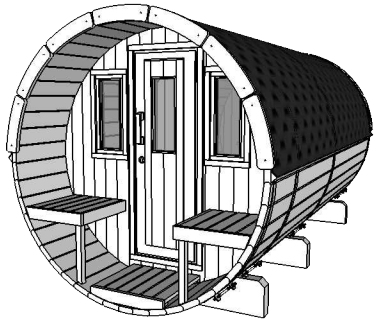


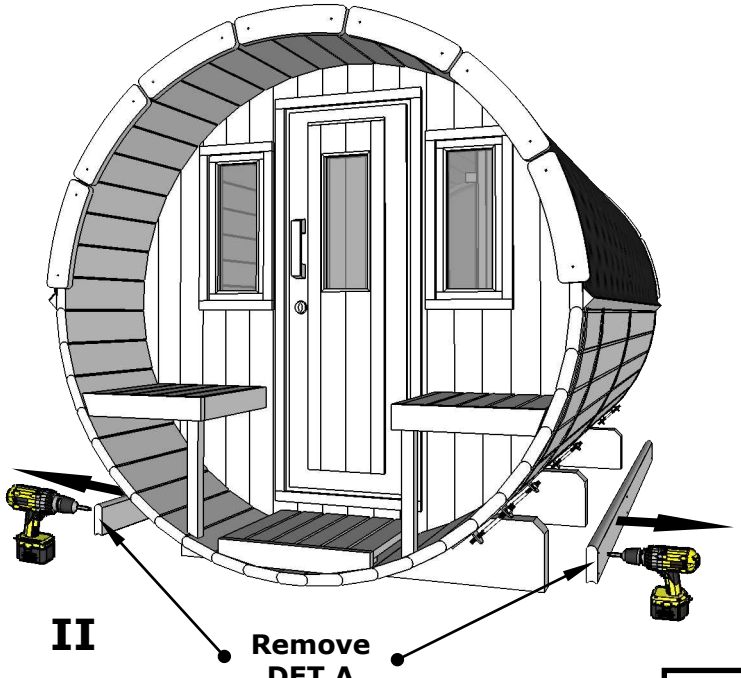


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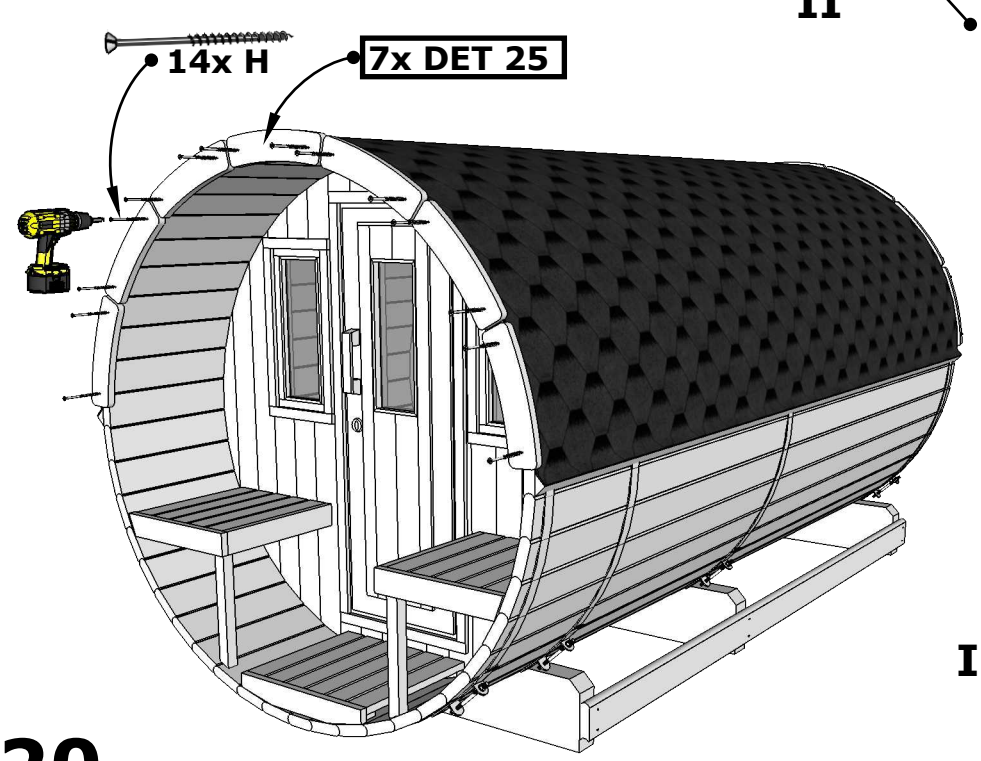
Cut and use at the other end.

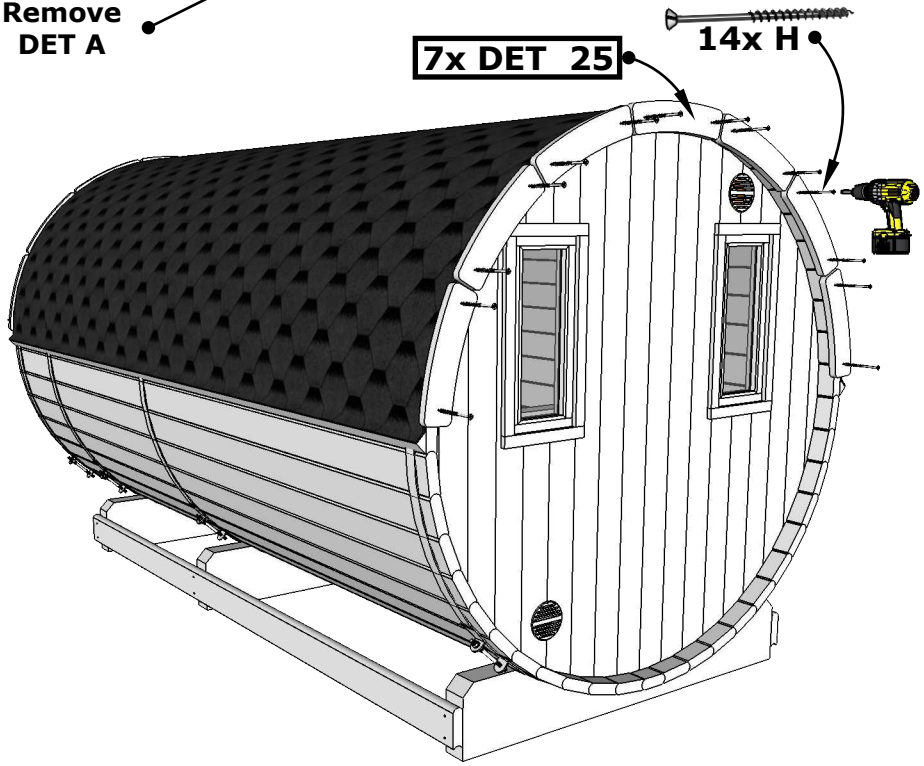
Sauna 400, D 200





II





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